



NATURE+ Thermo-Structured Surface

by CLEAF

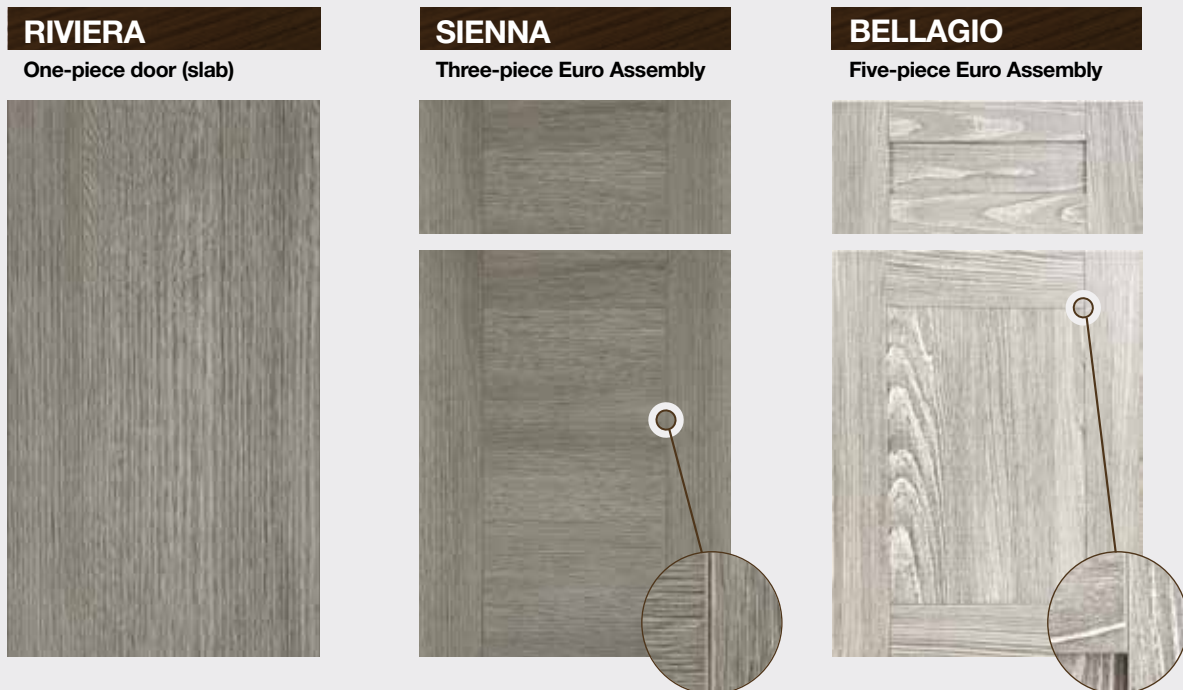
CUSTOM-MADE CABINET DOORS AND PANELS



Richelieu

Door Style Options

This product line offers custom-made cabinet doors and panels with a thermo-structured surface that replicates both the look and feel of natural decorative finishes.



Euro Assembly means that all components are **edgebanded** prior to assembly.

Features :

- Stiles, rails and center panels made with an engineered core and a thermally structured surface
- Three-piece or five-piece doors with an assembly similar to wooden doors
- Exceptional resistance to heat, impact, scratches and stains
- Easy maintenance
- One-year warranty

MODELS	Thickness	Width (stile)	Minimum Height	Minimum Width	Maximum Height	Maximum Width	Maximum (for warranty)	Minimum framed door
RIVIERA (SLAB) Horizontal grain	3/4" / 19 mm	N/A	2 3/4" / 70 mm	2 3/4" / 70 mm	79" / 2007 mm	96" / 2438 mm	36" / 914 mm	N/A
RIVIERA (SLAB) Vertical grain	3/4" / 19 mm	N/A	2 3/4" / 70 mm	2 3/4" / 70 mm	96" / 2438 mm	79" / 2007 mm	36" / 914 mm	N/A
SIENNA Horizontal grain	3/4" / 19 mm	3" / 76 mm	5" / 127 mm	8 3/4" / 222 mm	85" / 2159 mm	109" / 2769 mm	36" / 914 mm	N/A
BELLAGIO Door and frame	3/4" / 19 mm	3" / 76 mm	7" / 178 mm	8 3/4" / 222 mm	96" / 2438 mm	79" / 2007 mm	36" / 914 mm	9" / 229 mm
BELLAGIO DRAWER	3/4" / 19 mm	3" / 76 mm	7" / 178 mm	8 3/4" / 222 mm	79" / 2007 mm	96" / 2438 mm	36" / 914 mm	N/A
BELLAGIO DRAWER Reduced profile (rail)	3/4" / 19 mm	2 1/4" / 57 mm	5 1/2" / 140 mm	8 3/4" / 222 mm	79" / 2007 mm	96" / 2438 mm	36" / 914 mm	N/A

Specialty Doors

BELLAGIO

Reduced-profile drawer



Frame door



BELLAGIO - 2 PANELS



BELLAGIO - 3 PANELS



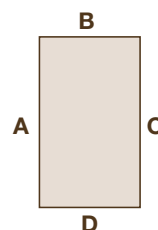
MODELS	Thickness	Width (stile-rail)	Minimum Height	Minimum Width	Maximum Height	Maximum Width	Maximum (for warranty)
Bellagio - Frame door	3/4" / 19 mm	3" / 76 mm	7" / 178mm	8 3/4" / 222 mm	96" / 2438 mm	79" / 2007 mm	36" / 914 mm
Bellagio 2 panels - Horizontal crosspiece	3/4" / 19 mm	3" / 76 mm	11 1/2" / 292 mm	8 7/8" / 225 mm	96" / 2438 mm	79" / 2007 mm	36" / 914 mm
Bellagio 3 panels - Horizontal crosspiece	3/4" / 19 mm	3" / 76 mm	15 1/2" / 394 mm	8 7/8" / 225 mm	96" / 2438 mm	79" / 2007 mm	36" / 914 mm
Bellagio 2 panels - Vertical crosspiece	3/4" / 19 mm	3" / 76 mm	8 7/8" / 225 mm	11 1/2" / 292 mm	79" / 2007 mm	96" / 2438 mm	36" / 914 mm
Bellagio 3 panels - Vertical crosspiece	3/4" / 19 mm	3" / 76 mm	8 7/8" / 225 mm	15 1/2" / 394 mm	79" / 2007 mm	96" / 2438 mm	36" / 914 mm

Custom-made panels and components



Our **cut-to-size panels and components** are manufactured to your specifications. They can be edgebanded on all sides with 1 mm ABS matching edgeband or have designated edges unfinished. These components are ideal for use as end panels, island panels, fillers and accessory parts.

Thickness	Minimum Height	Minimum Width	Maximum Height	Maximum Width	Maximum (for warranty)
3/4" / 19 mm - Horizontal grain	2 3/4" / 70 mm	2 3/4" / 70 mm	79" / 2007 mm	96" / 2438 mm	36" / 914 mm
3/4" / 19 mm - Vertical grain	2 3/4" / 70 mm	2 3/4" / 70 mm	96" / 2438 mm	79" / 2007 mm	36" / 914 mm



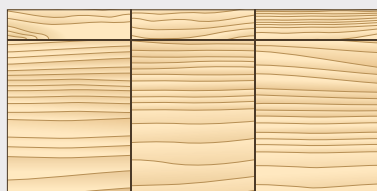
Specify which sides need to be edgebanded.

Types of Sequencing and Complementary Products



Our one-piece Riviera door and drawer fronts can have vertical or horizontal wood grain for all sequencing methods.

TYPES OF SEQUENCING FOR RIVIERA ONE-PIECE DOORS



Non-sequenced method

Doors will be fabricated at random, and each one will display its own characteristics (graining, shade, etc.). This method is the standard method of production in the industry.



Sequenced method*

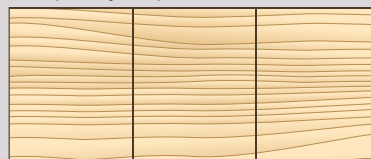
The production of doors takes into account the exact position of each door relative to the next; each door becomes a visual extension of the adjacent doors. This method results in a harmonious look for the entire project.

* Sequenced method cannot exceed size of one cabinet. Each cabinet needs to be sequenced individually.

* Available only for the Riviera (slab) model.

* A surcharge for this method is applied. Please use our Web program to order. Production plan required.

Row (side by side)



Column



Column and row



T row assembly



T column assembly



COMPLEMENTARY PRODUCTS

Laminate sheets



Edgebanding



Panels



The texture finish of the panels may differ slightly from the laminate sheets.
Check for product availability with your Richelieu distributor or at www.richelieu.com

Collections | Available Patterns



LEATHER

Primofiore Collection

Nebia - UB19

Ardesia - UB09

Maya Bronze - FA33

STONE AND PLASTER

*Ares Collection

Concrete Bianco - FB03

Concrete - FB11

Smoky - FB12

Glauco - FB49

*Ares Collection

Rame - FB60

Valleta - FB68

Dark Concrete - UA49

Night - UB02

*Sienna and Bellagio door styles are not available in FB03, FB11, FB12, FB49, FB60, FB68, UA49 and UB02 patterns.

METALLIC

Idea Collection

Argento - FB81

Ottone - FB86

Zirconia - FB08

WOODGRAIN (1 / 2)

Engadina Collection

Engadina - SO61



Collections | Available Patterns

WOODGRAIN (2/2)

Matrix Collection

Bianco - BO11	Oregon Pine - LK84	Stratos - LM37	Vineyard Oak - LN30	Barn Oak - LN27
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Matrix Collection

City Oak - LM69	Aspen Oak - LM67	Carbone - LM08	Ascari - LR25	Pecan - LR27
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Sable Collection

Cairo - S138	Glasgow - S136	Dublin - S135	Madrid - S133	Fittipaldi - LR29
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Yosemite Collection

Silver Sand - SO11	Light Carbon - SO15	Cypress Point - SO13	Burned - SO12	Nero - U129
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Sherwood Collection

Tuscan Cypress - SO72	Nadir - LN67	Brolio Oak - LR09	Gavi Oak - LN66	Hyde Park - SO70
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Sherwood Collection

Peak District - SO78	Volterra Oak - SO95	Toasted Espresso - SO71	Fresh Gray - SO27	Lounge Brown - SO28
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Azimut Collection

Visit the Cabinet Doors section to try out our step-by-step ordering guidelines, which are simple and quick to follow www.richelieu.com



Serving you across North America

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