



Revision Number: 002.0

Issue date: 09/23/2023

**1. PRODUCT AND COMPANY IDENTIFICATION**

<b>Product name:</b>	<b>TECHNOMELT KS 654</b>	<b>IDH number:</b>	966748
<b>Product type:</b>	Hotmelt adhesive	<b>Region:</b>	United States
<b>Restriction of Use:</b>	None identified	<b>Contact information:</b>	
<b>Company address:</b>		Telephone: +1 (860) 571-5100	
Henkel Corporation		MEDICAL EMERGENCY Phone: Poison Control Center	
One Henkel Way		1-877-671-4608 (toll free) or 1-303-592-1711	
Rocky Hill, Connecticut 06067		TRANSPORT EMERGENCY Phone: CHEMTREC	
		1-800-424-9300 (toll free) or 1-703-527-3887	
		Internet: www.henkelna.com	

**2. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

**WARNING:** MOLTEN ADHESIVE MAY CAUSE SEVERE BURNS.  
 STATIC CHARGES GENERATED BY EMPTYING PACKAGE IN OR NEAR  
 FLAMMABLE VAPORS MAY CAUSE IGNITION.  
 VAPORS ABOVE MOLTEN ADHESIVE MAY CAUSE EYE, SKIN AND  
 RESPIRATORY TRACT IRRITATION.  
 CAUSES SKIN IRRITATION.  
 CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A

**PICTOGRAM(S)**



**Precautionary Statements**

<b>Prevention:</b>	Wash affected area thoroughly after handling. Wear protective gloves, eye protection, and face protection.
<b>Response:</b>	IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
<b>Storage:</b>	Not prescribed
<b>Disposal:</b>	Not prescribed

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

**See Section 11 for additional toxicological information.**

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Distillates, petroleum, steam-cracked, polymd.	68131-77-1	20 - 30
Calcium carbonate	471-34-1	10 - 20
Vinyl acetate	108-05-4	0.1 - 1

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If not breathing, give artificial respiration. If symptoms develop and persist, get medical attention.
<b>Skin contact:</b>	Molten adhesive may cause severe burns. Cool melted product on skin with plenty of water. Do not remove solidified product. No attempt should be made to remove material from skin or to remove contaminated clothing as damaged skin can be easily torn. Cover affected areas with clean sheeting or gauze and seek immediate medical attention.
<b>Eye contact:</b>	If eye contact occurs with molten material immediately cool with water. Do not remove adhesive. Seek medical attention.
<b>Ingestion:</b>	Ingestion of solid adhesive is not expected to be hazardous. If symptoms develop and persist, get medical attention.
<b>Symptoms:</b>	See Section 11.

### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Use extinguishing measures appropriate to local circumstances and the surrounding environment. Dry chemical. Carbon dioxide.
<b>Special firefighting procedures:</b>	Fire fighters should wear positive pressure self-contained breathing apparatus (SCBA). Wear full protective clothing.
<b>Unusual fire or explosion hazards:</b>	None
<b>Hazardous combustion products:</b>	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	No special environmental precautions required. Do not allow material to contaminate ground water system.
<b>Clean-up methods:</b>	Spilled material will solidify. Scrape up spilled material and place in a closed container for disposal.

## 7. HANDLING AND STORAGE

- Handling:** Always be careful around molten material. Avoid skin contact with molten resins. Follow suggested application temperature. Do not wear contact lenses. At elevated temperatures, irritating fumes may be emitted. Provide adequate ventilation. Wash hands before breaks and immediately after handling the product.
- Storage:** For safe storage, store between 0.0 °C (32°F) and 38.0 °C (100.4 °F)

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Distillates, petroleum, steam-cracked, polymd.	None	None	None	None
Calcium carbonate	10 mg/m <sup>3</sup> TWA Total dust.	5 mg/m <sup>3</sup> PEL Respirable fraction. 15 mg/m <sup>3</sup> PEL Total dust.	None	None
Vinyl acetate	10 ppm TWA 15 ppm STEL	None	None	None

- Engineering controls:** Work should be done in an adequately ventilated area (i.e., ventilation sufficient to maintain concentrations below one half of the PEL and other relevant standards). Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination.
- Respiratory protection:** No personal respiratory protective equipment normally required. Where the potential exists for exposure to decomposition products due to heating or elevated temperatures, wear NIOSH approved respiratory protection as appropriate. Observe OSHA regulations for respirator use (29 CFR 1910.134).
- Eye/face protection:** Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Do not wear contact lenses.
- Skin protection:** Insulated gloves and long sleeved clothing are strongly recommended when working with molten adhesive.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Solid
<b>Color:</b>	Beige
<b>Odor:</b>	Characteristic
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Not applicable
<b>Vapor pressure:</b>	Not determined
<b>Boiling point/range:</b>	Not determined
<b>Melting point/ range:</b>	110 °C (230°F)
<b>Specific gravity:</b>	1.0 - 1.1
<b>Vapor density:</b>	Not determined
<b>Flash point:</b>	> 200.00 °C (> 392°F)
<b>Flammable/Explosive limits - lower:</b>	Not applicable
<b>Flammable/Explosive limits - upper:</b>	Not applicable
<b>Autoignition temperature:</b>	Not applicable
<b>Flammability:</b>	Not applicable
<b>Evaporation rate:</b>	Not applicable
<b>Solubility in water:</b>	Insoluble
<b>Partition coefficient (n-octanol/water):</b>	Not available.

VOC content: 0 %  
 Viscosity: Not available.  
 Decomposition temperature: Not available.

## 10. STABILITY AND REACTIVITY

**Stability:** Stable

**Hazardous reactions:** Will not occur.

**Hazardous decomposition products:** Thermal decomposition can lead to release of irritating gases and vapors. carbon monoxide carbon dioxide

**Incompatible materials:** Oxidizing agents.

**Reactivity:** Not available.

**Conditions to avoid:** To avoid thermal decomposition, do not overheat. Avoid temperatures above 200°C (392°F).

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes

### Potential Health Effects/Symptoms

**Inhalation:** Dusts from solid adhesive may cause irritation. Continuous breathing of vapors above molten adhesive may irritate mucous membranes.

**Skin contact:** Solid adhesive has no hazards. Molten adhesive may cause severe burns.

**Eye contact:** Can cause mechanical irritation if dusts are generated. Fumes released during thermal processing may cause eye irritation. Molten adhesive in eyes will cause severe and permanent damage.

**Ingestion:** Not expected under normal conditions of use. Expected to be low in toxicity.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Distillates, petroleum, steam-cracked, polymd.	None	Irritant
Calcium carbonate	Oral LD50 (Rat) = 6,450 mg/kg Oral LD50 (Mouse) = 6,450 mg/kg	Nuisance dust
Vinyl acetate	Oral LD50 (Rat) = 2,920 mg/kg Oral LD50 (Mouse) = 1,613 mg/kg Dermal LD50 (Rabbit) = 2,335 mg/kg Inhalation LC50 (Rat, 4 h) = 3680 ppm	Central nervous system, Irritant, Mutagen, Some evidence of carcinogenicity

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Distillates, petroleum, steam-cracked, polymd.	No	No	No
Calcium carbonate	No	No	No
Vinyl acetate	No	Group 2B	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Do not empty into drains, soil or bodies of water.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

<b>Recommended method of disposal:</b>	This product is not a RCRA hazardous waste when discarded. Processing, use, or contamination of this product may change the hazard classification and waste management options. Follow all local, state, federal and provincial regulations for disposal.
<b>Hazardous waste number:</b>	Not a RCRA hazardous waste.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

<b>Proper shipping name:</b>	Not regulated
<b>Hazard class or division:</b>	None
<b>Identification number:</b>	None
<b>Packing group:</b>	None

### International Air Transportation (ICAO/IATA)

<b>Proper shipping name:</b>	Not regulated
<b>Hazard class or division:</b>	None
<b>Identification number:</b>	None
<b>Packing group:</b>	None

### Water Transportation (IMO/IMDG)

<b>Proper shipping name:</b>	Not regulated
<b>Hazard class or division:</b>	None
<b>Identification number:</b>	None
<b>Packing group:</b>	None

## 15. REGULATORY INFORMATION

### United States Regulatory Information

<b>TSCA 8 (b) Inventory Status:</b>	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
<b>TSCA 12 (b) Export Notification:</b>	None above reporting de minimis
<b>CERCLA/SARA Section 302 EHS:</b>	None above reporting de minimis.
<b>CERCLA/SARA Section 311/312:</b>	Immediate Health
<b>CERCLA/SARA Section 313:</b>	This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Vinyl acetate (CAS# 108-05-4).
<b>California Proposition 65:</b>	This product contains a chemical known in the State of California to cause cancer.

### Canada Regulatory Information

<b>CEPA DSL/NDL Status:</b>	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
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## 16. OTHER INFORMATION

**This safety data sheet contains changes from the previous version in sections:** This Safety Data Sheet contains changes from the previous version in Section(s): 3,8,11

**Prepared by:** Product Safety and Regulatory Affairs

**Issue date:** 09/23/2023

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