



L LENGTH TOLERANCE	> 5/8" to ≤ 1-1/2"	+0	-0,05
	> 1-1/2" to ≤ 2-3/4"	+0	-0,06
	> 2-3/4"	+0	-0,09

S THREAD	< 1"	Full Thread
	≥ 1"	2/3 Thread

SCREW	M PUNCH		Q GAGING DEPTH	A HEAD DIAM.	E BODY DIAM.	D THREAD DIAM.	THREAD PER INCH	TORK INCH/ POUND
# 5	# 2	Min	0,052	0,220	0,092	0,129	13	18
		Max	0,075	0,252	0,097	0,138		
# 6	# 2	Min	0,072	0,244	0,103	0,142	12	24
		Max	0,095	0,279	0,108	0,153		
# 7	# 2	Min	0.087	0,268	0,112	0,159	11	30
		Max	0.110	0,305	0,117	0,166		
# 8	# 2	Min	0.102	0,292	0,121	0,168	10	39
		Max	0.125	0,332	0,126	0,179		

Flat countersunk head , Phillips recessed, Coarse thread, Nickel Plated

Date: August 19, 2013

Fait par: **DG**