

DW#	B1-QS14b				SQ1 - FLH - QS45					Revision Record								
Part No.	SIZE	S		L		A									Date	Dim./Spec.	Old	New
		Inch	mm	Inch	mm													
	#6x1/2"	Full(全牙)	Full(全牙)	0.46"~0.50"	11.9~12.7													
	#6x5/8"	Full(全牙)	Full(全牙)	0.59"~0.63"	15.0~15.8													
	#6x3/4"	Full(全牙)	Full(全牙)	0.70"~0.75"	17.8~19.0													
	#6x1"	Full(全牙)	Full(全牙)	0.95"~1.00"	24.2~25.4													
	#6x1-1/4"	0.78"~0.87"	20~22	1.20"~1.25"	30.5~31.7													
	#6x1-1/2"	0.90"~0.99"	23~25	1.45"~1.50"	36.9~38.1													
單位 Unit	Size/ Thrds	頭徑 A	孔深(Gauge量度) Square (四角孔) 針 P	唇厚 U	牙外徑 D	牙底徑 d	線徑 Wire	扭力 Torque	UNIT:mm									
Inch	#6-12	0.279"	#1	0.065"	0.032"	0.150"	0.093"	0.105"	24									
		0.244"		0.056"	0.019"	0.140"	0.088"		lbf.in									
mm		7.08	#1	1.65	0.80	3.81	2.36	2.65	28									
		6.20		1.43	0.50	3.56	2.24		kgf.cm									
<b>Specification</b> Material: SAE C1022 Recess: #1 Square #1 四角 Head: Flat head 平頭 Thread: 45° Thread 45°牙 Hardening: Surface hardness(表面硬度): HV 450~800 ; Core hardness(中心硬度): HV 320~450 Bending Angle(敲擊彎曲度): min. 15° 、max. 45° Breaking 最小15°、最大45°斷裂 Surface: <input type="checkbox"/> Dry+Lube 白皮+輕油+烘乾 <input type="checkbox"/> Zinc 鋅 <input type="checkbox"/> Yellow Zinc 五彩 <input type="checkbox"/> Black Phos 48HR 黑磷48時 <input type="checkbox"/> Dry Black Phos 48HR 乾黑磷48時 <input type="checkbox"/> Bronze 紅古銅										Customer Approve: w/date								
										Approved by :								
										CAD by :		Kun han Lin						
										w/date		2011-5-24						
										Issued date :		2011-5-24						
												year - month - day						
										Kwantex Research Inc.								