SOLID SURFACE FINISHING

STEP ONE

Finishing seams or level repair areas with Abranet

Use Abranet P120 grit (125 micron) abrasive (dry), to remove surface defects or repair areas.

| 6" Disc | Grit |
|-----------|------|
| A9A241120 | 120 |

STEP TWO

Surface preparation with Abranet

Use Abranet P180 grit (82 micron) to P240 (60 micron) abrasive (dry) to remove scratches and prepare for final surface finishing.

| 6" Disc | Grit |
|-----------|------|
| A9A241180 | 180 |
| A9A241240 | 240 |

STEP THREE

Final finishing with Abralon

Use <u>Abralon</u> 360 grit (A8A241360) for a matte finish. For a satin finish continue with 1000 grit (A8A2411000). For a semi-gloss finish, continue with 4000 girt (A8A2414000). For a gloss finish, use Polarshine A12 (AMMA121L) and wool pad (AMPADBU7 & AMPADLW75).

Remember to wipe the surface clean between steps to prevent contamination scratches.

Abralon may be used dry, or with a water mist for lubrication. Best results for high gloss finishes are achieved when Abralon is used wet.

| 6" Disc | Grit |
|------------|------|
| A8A241360 | 360 |
| A8A2411000 | 1000 |
| A8A2414000 | 4000 |

Polarshine Polish : AMMA121L Microfiber Cloth: A9915C

Lamb wool: AMPADBU7 & AMPADLW75