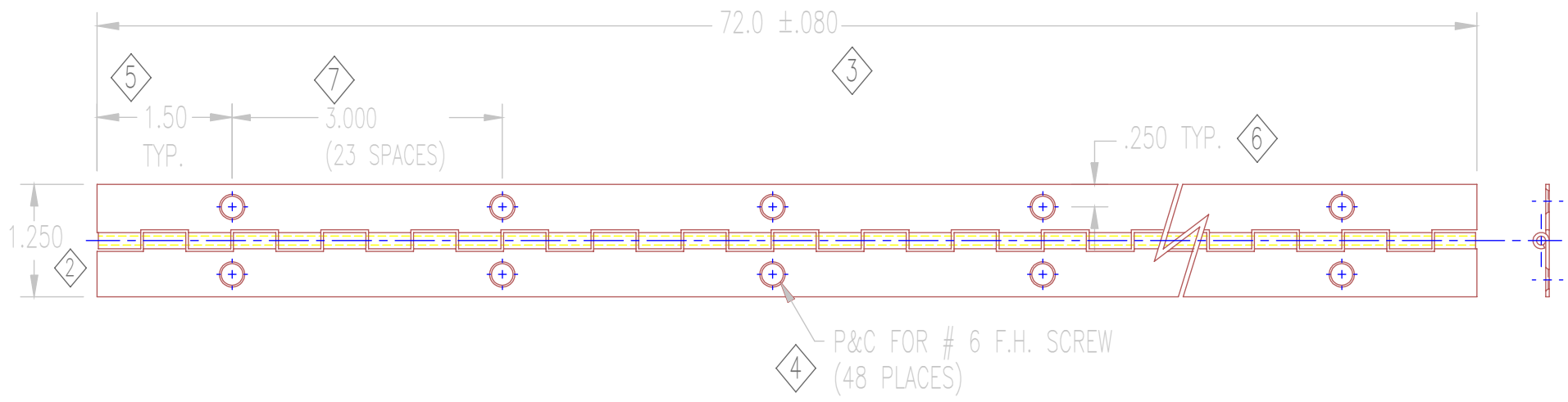




REV	DATE			CHANGE DESCRIPTION	CHG	CKD
	Y	M	D			
	92	07	15	RELEASED		
A	93	02	04	REDRAWN		
B	94	06	02	NOTE REMOVED		

- ALL DIMENSIONS ARE IN INCHES  
 - DRAWINGS ARE NOT TO SCALE  
 - KNUCKLE PATTERN MAY VARY



I) SPECIAL OPERATIONS - STAKED 	A) LEAF:  .037 ±.003 ST.ST. # 304 BA THICKNESS MATERIAL FINISH	B) PIN: .100 ±.002 ST.ST. DIAMETER MATERIAL FINISH	TOLERANCES UNLESS NOTED: .X ±.060 .XX ±.030 .XXX ±.015 *STANDARD DIE BURRS PERMISSIBLE* ANGLES ± 2°	
	C) KNUCKLE LENGTH: 1/2"	D) MOVEMENT: FREE SWINGING/SMOOTH-ACTING		ITEM DESCRIPTION: CONTINUOUS HINGE
	E) WIDTH: <u>EQUAL</u> * <u>UNEQUAL</u>	F) FINISH: NONE		CUSTOMER REFERENCE: 32072170
	G) DECREASED <u>YES</u> * <u>NO</u>	H) ASSEMBLY <u>STD.</u> * <u>REV.</u>	J) PIN RETENTION: NON-REMOVABLE	CATALOGUE # 1005
	ORIGINAL DRAWN BY: T.K.			PART # 32072170
			REV B	