



INSTANT BOND ACCELERATOR

Titebond Accelerator has been developed as a treating agent for use with Titebond's Instant Bond adhesives. If faster setting speeds are desired, Titebond's Accelerator will aid the curing process and give faster set times. It will allow for faster uniform curing. The accelerator will aid the bonding of porous materials such as wood. It is useful when bonding acidic surfaces or in low humidity conditions promoting consistent curing times. Using Accelerator will enable the adhesive to fill gaps up to 0.20".



Features & Benefits

Designed for use with all Titebond Instant Bond Adhesives
Accelerates the curing of Titebond Instant Bond Adhesives
Especially effective for large gaps and very porous woods
Useful when bonding acidic surfaces or in low humidity conditions
Heptane-based solvent will not mar finishes or damage plastics

Application Guidelines

Application Temperature: Above 50°F

Assembly Time After Application : Immediate (70°F : 50% RH)

Method of Application: Aerosol spray can

Physical Properties

Type: Heptane-based accelerator

Reactive VOC: 720 g/L

State: Liquid

Weight Per Gallon: 6.59 lbs.

Color: Clear

Flashpoint: 15°F

Viscosity: 3 cps

Freeze / Thaw Stability: Stable

Percent Volatile: 100%

Specific Gravity: 0.79

Storage Life: 24 months in unopened containers under 50°F

Limitations

Titebond Instant Bond Accelerator is not intended for exterior use or where moisture is likely. Store in a cool, dry place. Handling and set times of Titebond Instant Bond Adhesives may be affected by environmental conditions. Product is extremely flammable. Keep away from heat, sparks and flame.

Product SKUs

Part Number	UPC	Case UPC	Size	Weight	Units Per Package	Packages Per Pallet
6319	037083063196	10037083063193	5.5 Oz. Aerosol Can	6.00	12	180

Caution Statement

DANGER: EXTREMELY FLAMMABLE LIQUID. VAPOR HARMFUL. Contains heptane and methylcyclohexane. Keep away from heat, sparks and flame. Use only with positive cross ventilation. Avoid breathing vapors. Do not swallow. Do not allow eye contact or prolonged skin contact. Exposure may cause CNS, eye, skin or respiratory system effects. **FIRST AID:** If inhaled, remove to fresh air. Seek medical attention if symptoms persist. Eye contact: Flush eye with water for 15 minutes and seek medical attention immediately. If swallowed, do not induce vomiting; contact physician immediately. For skin contact, wash contact area with soap and water. Contact physician if irritation persists. Refer to Safety Data Sheet for additional information. **KEEP OUT OF THE REACH OF CHILDREN.**

WARNING: This product contains trace amounts of benzene and toluene, chemicals known to the State of California to cause cancer and birth defects.

Important Notice: Our recommendations, if any, for the use of this product are based on tests believed to be reliable. Since the use of this product is beyond the control of the manufacturer, no guarantee or warranty, expressed or implied, is made as to such use or effects incidental to such use, handling or possession or the results to be obtained, whether in accordance with the directions or claimed so to be. The manufacturer expressly disclaims responsibility therefore. Furthermore, nothing contained herein shall be construed as a recommendation to use any product in conflict with existing laws and/or patents covering any material or use.

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