

## 1. PRODUCT AND COMPANY IDENTIFICATION

**PRODUCT IDENTIFICATION:** Doors/panels of melamine particleboard for furniture.

**GENERAL FEATURES:** Door/panel of particleboard with kraft paper and decorative melamine paper covering on both sides and ABS, PP or PMMA edge-band.

**COMPANY:** GRUPO ALVIC FR MOBILIARIO, S.L.

**ADDRESS:** Carretera de Alcalá La Real s/n  
 23660 Alcaudete (Jaén)

**PHONE:** 953 56 20 02



## 2. RAW MATERIALS INFORMATION

**BOARD:** Particleboard with classification CARB P2 for formaldehyde release.

**FRONT SIDE:** Covered with kraft and decorative paper.

**BACK SIDE:** Covered with kraft and decorative paper.

**EDGE:** Covered with high gloss ABS, PP or PMMA edge-band glued with polyurethane glue.

## 3. PHYSICAL AND MECANICS FEATURES

Feature	Result	Standard	Lab
Behaviour against scratching	9 N	EN 14323:04	AIDIMA
Behaviour against stain	5	EN 14323:04	AIDIMA
Crack resistance	5	EN 14323 :04	AIDIMA
Abrasion resistance	150 cycles	EN 14323 :04	AIDIMA
Behaviour against cigarette	5	EN 14323:04	AIDIMA
Resistance to cold liquids	5	EN 12720:09	AIDIMA
Behaviour against water vapour	5	EN 14323:04	AIDIMA
Light fastness	Blue 8 / Grey 5	EN 14323 :04	AIDIMA
Behaviour impact stress (large diameter steel ball)	140 cm	EN 14323:04	AIDIMA
Behaviour of moist heat	5	EN 12721:09	AIDIMA
Behaviour against hot pot	5	EN 12722:09	AIDIMA
Measures tolerance (doors)	± 0,5 mm	ALVIC	ALVIC
Bow tolerance	2 mm / 1 m	ALVIC	ALVIC

## 4. STORAGE AND CLEANING

Recommended storage temperature: 10 °C – 40 °C. Do not expose to sunlight and others sources of heat for long time. Clean with a soft cloth using water with mild soap. Do not use any cleaners containing alcohol, solvents or abrasives.

