iVM Chemicals

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Printing date 12/15/2021

Safety Data Sheet acc. to OSHA HCS

Version number 186

Reviewed on 12/15/2021

1 Identification

- · Product identifier
 - · Product number LNB110
 - Trade name: <u>HARDENER</u>
 - · Application of the substance / the mixture For professional use

· Details of the supplier of the safety data sheet

- Manufacturer/Supplier:
 IVM Chemicals srl
 Viale della Stazione 3 27020 Parona (PV) Italy tel +39 038425441
- Information department: Environmental Health and safety office hseoffice@ivmchemicals.com
- Emergency telephone number:
- ChemTel Expert Assistance Hotline/SDS Fax Access by dialing 1-800-255-3924 or for International +1-813-248-0585.

2 Hazard(s) identification

[.] Classification of the substance or mixture

Flam. Liq. 2	H225 Highly flammable liquid and vapor.
Eye Irrit. 2A	H319 Causes serious eye irritation.
Resp. Sens. 1	H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin Sens. 1	H317 May cause an allergic skin reaction.
Carc. 2	H351 Suspected of causing cancer.
STOT SE 3	H336 May cause drowsiness or dizziness.

· Label elements

· GHS label elements

The product is classified and labeled according to the Globally Harmonized System (GHS). • Hazard pictograms



· Signal word Danger

• Hazard-determining components of labeling: Polyisocyanate HDI/TDI n-butyl acetate m-tolylidene diisocyanate HDI Homopolymer hexamethylene diisocyanate

· Hazard statements

H225 Highly flammable liquid and vapor.

H319 Causes serious eye irritation.

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

- H317 May cause an allergic skin reaction.
- H351 Suspected of causing cancer.

H336 May cause drowsiness or dizziness.

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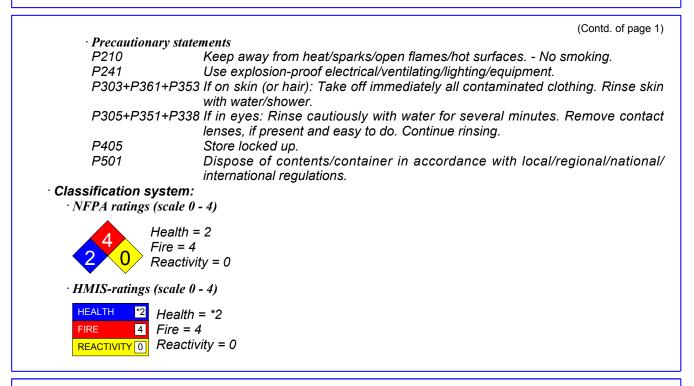
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3 Composition/information on ingredients

· Chemical characterization: Mixtures

· Description: Mixture: consisting of the following components.

123-86-4	n-butyl acetate	40-49.99%
	 Flam. Liq. 3, H226 STOT SE 3, H336 	
26426-91-5	Polyisocyanate HDI/TDI	20-24.99%
	🚸 Eye Irrit. 2A, H319; Skin Sens. 1, H317	
141-78-6	ethyl acetate	12.5-15%
	 Flam. Liq. 2, H225 Eye Irrit. 2A, H319; STOT SE 3, H336 	
28182-81-2	HDI Homopolymer	10-12.49%
	Acute Tox. 4, H332; Skin Sens. 1, H317; STOT SE 3, H335	
108-94-1	cyclohexanone	1-2.49%
	 Flam. Liq. 3, H226 Eye Dam. 1, H318 	
	🚯 Acute Tox. 4, H332; Skin Irrit. 2, H315	



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822-06-0	hexamethylene diisocyanate	(Contd. of page 2) ≥0.1-<0.5%
	 Acute Tox. 2, H330 Resp. Sens. 1, H334 Skin Irrit. 2, H315; Eye Irrit. 2A, H319; Skin Sens. 1, H317; STOT SE 3, H335 	
26471-62-5	<i>m-tolylidene diisocyanate</i>	≥0.1-<0.5%
	 Acute Tox. 2, H330 Resp. Sens. 1, H334; Carc. 2, H351 Skin Irrit. 2, H315; Eye Irrit. 2A, H319; Skin Sens. 1, H317; STOT SE 3, H335 Aquatic Chronic 3, H412 	

4 First-aid measures

· Description of first aid measures

- General information:
- Immediately remove any clothing soiled by the product.

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

- personal protective equipment for first aid responders is recommended. (please see section 8) · *After inhalation*:
- Supply fresh air and to be sure call for a doctor.
- In case of unconsciousness place patient stably in side position for transportation.
- After skin contact: Immediately wash with water and soap and rinse thoroughly.
- · After eye contact:
- Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- · After swallowing: Do not induce vomiting; immediately call for medical help.
- [•] Information for doctor:
 - Most important symptoms and effects, both acute and delayed Allergic reactions
 - For symptoms and effects caused by substances, refer to Section 11.
 - Indication of any immediate medical attention and special treatment needed No further relevant information available.

5 Fire-fighting measures

· Extinguishing media

- · Suitable extinguishing agents:
- Alcohol resistant foam
- Alcohol resistant foam, CO, powder, water spray/mist.
- For safety reasons unsuitable extinguishing agents:
- Do not use a jet water stream as it may scatter and spread fire.

Special hazards arising from the substance or mixture

- In case of fire, the following can be released: Nitrogen oxides (NOx)
- Carbon monoxide (CO)
- Advice for firefighters

Cool by spraying with water the containers to prevent product decomposition and the development of substances potentially hazardous for health and also, in the case of closed containers exposed to flames to prevent explosions.

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• Protective equipment:

Hardhat with visor, fireproof clothing, suitable gloves and if necessary respiratory protective device.

6 Accidental release measures

• **Personal precautions, protective equipment and emergency procedures** Wear protective equipment. Keep unprotected persons away. Ensure adequate ventilation Keep away from ignition sources

• Environmental precautions: Do not allow to enter sewers/ surface or ground water.

• Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust). Dispose contaminated material as waste according to Section 13.

Ensure adequate ventilation.

• **Reference to other sections** See Section 7 for information on safe handling. See Section 8 for information on personal protection equipment. See Section 13 for disposal information.

· Protective Action Criteria for Chemicals

• PAC-1:		
123-86-4	n-butyl acetate	5 ppm
141-78-6	ethyl acetate	1,200 ppm
28182-81-2	HDI Homopolymer	7.8 mg/m ³
108-94-1	cyclohexanone	60 ppm
822-06-0	hexamethylene diisocyanate	0.018 ppm
26471-62-5	m-tolylidene diisocyanate	0.02 ppm
· PAC-2:		
123-86-4	n-butyl acetate	200 ppm
141-78-6	ethyl acetate	1,700 ppm
28182-81-2	HDI Homopolymer	86 mg/m³
108-94-1	cyclohexanone	830 ppm
822-06-0	hexamethylene diisocyanate	0.2 ppm
26471-62-5m-tolylidene diisocyanate0.		0.083 ppm
· PAC-3:		
123-86-4	n-butyl acetate	3000* ppm
141-78-6	ethyl acetate	10000** ppm
28182-81-2	HDI Homopolymer	510 mg/m³
108-94-1	cyclohexanone	5000* ppm
822-06-0	hexamethylene diisocyanate	3 ppm
26471-62-5	m-tolylidene diisocyanate	0.51 ppm

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7 Handling and storage

· Handling:

· Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.

Open and handle receptacle with care.

Prevent formation of aerosols.

Protect against electrostatic charges.

Keep respiratory protective device available.

Use explosion-proof apparatus / fittings and spark-proof tools.

· Information about protection against explosions and fires:

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

Keep respiratory protective device available.

· Conditions for safe storage, including any incompatibilities

· Storage:

- · Requirements to be met by storerooms and receptacles:
- Store in a cool, well-ventilated area, away from heat and sources of ignition
- Provide solvent resistant, sealed floor.

Observe the label precautions, the expiration date for the use, if not indicated, is from delivery date of goods.

In cases where there is no reported expiration date , it means that the product must be used within 8 months.

- · Information about storage in one common storage facility: Not required.
- Further information about storage conditions: Keep receptacle tightly sealed.

Store in cool, dry conditions in well sealed receptacles.

• Specific end use(s) Those typical of the product and the instructions in the data sheet if required.

8 Exposure controls/personal protection

· Additional information about design of technical systems: No further data; see item 7.

· Control parameters

• Components with limit values that require monitoring at the workplace:

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.

At this time, the other constituents have no known exposure limits.

123-86-4 n-butyl acetate

- PEL Long-term value: 710 mg/m³, 150 ppm
- REL Short-term value: 950 mg/m³, 200 ppm Long-term value: 710 mg/m³, 150 ppm
- TLV Short-term value: 150 ppm Long-term value: 50 ppm

141-78-6 ethyl acetate

PEL Long-term value: 1400 mg/m³, 400 ppm

REL Long-term value: 1400 mg/m³, 400 ppm

TLV Long-term value: 400 ppm

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108-	94-1 cyclohexanone (Contd. of pa
	Long-term value: 200 mg/m ³ , 50 ppm
	Long-term value: 100 mg/m³, 25 ppm Skin
$\tau $	
ILV	Short-term value: 50 ppm Long-term value: 20 ppm
	Skin, BEI, A3
822-	06-0 hexamethylene diisocyanate
REL	Long-term value: 0.035 mg/m³, 0.005 ppm
	Ceiling limit value: 0.14* mg/m³, 0.02* ppm *10-min
TLV	Long-term value: 0.005 ppm BEI
2647	71-62-5 m-tolylidene diisocyanate
	Ceiling limit value: 0.14 mg/m³, 0.02 ppm
REL	LFC
TLV	Short-term value: (0.14) NIC-0.021* mg/m³, (0.02) NIC-0.003* ppm
	Long-term value: (0.036) NIC-0.007* mg/m³, (0.005) NIC-0.001* ppm *(IFV) SEN; NIC-Skin; A3
	· Ingredients with biological limit values:
108-	94-1 cyclohexanone
	80 mg/L
	Medium: urine
	Time: end of shift at end of workweek Parameter: 1.2-Cyclohexanediol (with hydrolysis, nonspecific, nonquantitative)
	8 mg/L
	Medium: urine
	Time: end of shift
	Parameter: Cyclohexanol (with hydrolysis, nonspecific, nonquantitative)
	06-0 hexamethylene diisocyanate
BEI	15 μg/g creatinine Medium: urine
	Time: end of shift
	Parameter: 1.6-Hexamethylene diamine with hydrolysis (nonspecific)
	Additional information: The lists that were valid during the creation were used as basis.
Eve	osure controls
	ersonal protective equipment:
	· General protective and hygienic measures:
	Keep away from foodstuffs, beverages and feed.
	Immediately remove all soiled and contaminated clothing.
	Wash hands before breaks and at the end of work.
	Store protective clothing separately.
	Avoid contact with the eyes and skin.

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• Breathing equipment: Short term filter device: Suitable respiratory protective device recommended. Filter A · Protection of hands: Protective gloves Due to missing tests no recommendation to the glove material can be given for the product. Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation The glove material has to be impermeable and resistant to the product . · Material of gloves The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. · Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

• Eye protection:



Tightly sealed goggles

nformation on basic physical and • General Information	chemical properties	
· Appearance:		
· Form:	Fluid	
· Color:	According to product specification	
· Odor:	Characteristic	
· Odor threshold:	Not determined.	
· pH-value:	Mixture is non-polar/aprotic.	
· Change in condition		
• Melting point/Melting range:	Undetermined.	
· Boiling point/Boiling range:	77 °C (170.6 °F)	
· Flash point:	-4 °C (24.8 °F)	
· Flammability (solid, gaseous):	Not applicable.	



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· Ignition temperature:	420 °C (788 °F)	
• Decomposition temperature:	Not determined.	
· Auto igniting:	Product is not selfigniting.	
Danger of explosion:	Product is not explosive. However, formation vapor mixtures are possible.	n of explosive ail
· Explosion limits:		
Lower:	1.2 Vol %	
· Upper:	11.5 Vol %	
· Vapor pressure at 20 °C (68 °F):	97 hPa (72.8 mm Hg)	
• Density (+/- 0,03) at 20 °C (68 °F):	0.993 g/cm³ (8.287 lbs/gal)	
· Relative density	Not determined.	
· Vapor density	Not determined.	
· Evaporation rate	Not determined.	
· Solubility in / Miscibility with		
Water:	Not miscible or difficult to mix.	
· Partition coefficient (n-octanol/water	<i>•):</i> Not determined.	
· Viscosity:		
· Dynamic:	Not determined.	
[·] Kinematic at 20 °C (68 °F):	29 s (ISO 3 mm)	
· Oxidising properties:	N.A.	
· Solvent content:		
· VOC content:	65.21 %	
	647.6 g/l / 5.40 lb/gal	
· Solids content:	34.6 %	
Other information (HAPS)		
822-06-0 hexamethylene diisocyar	nate	<i>≥</i> 0.1-<0.5%
26471-62-5 m-tolylidene diisocyanate)	≥0.1-<0.5%
• Other information	No further relevant information available.	

10 Stability and reactivity

· Reactivity typical of the product as indicated in the data sheet

- **Chemical stability** The product is stable in normal conditions of storage and use recommended Thermal decomposition / conditions to be avoided:
 - No decomposition if used according to specifications.
- · Possibility of hazardous reactions Vapours may form explosive mixtures with air
- Conditions to avoid No further relevant information available.
- · Incompatible materials: Acids, alkalis and oxidizing agents
- · Hazardous decomposition products:

in case of possible formation of combustion:

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Carbon monoxide and carbon dioxide

11 Toxicological information

· Information on toxicological effects Suspected of damaging fertil	lity or the unborn child.
• Acute toxicity:	

· LD/I	LC50 value	rs that are relevant for classification:	
ATE (Acut	te Toxicity	y Estimate)	
Inhalative	LC50/4 h	32.9 mg/l	
123-86-4 n	-butyl ac	etate	
Oral	LD50	10,760 mg/kg (mouse)	
Dermal	LD50	14,000 mg/kg (rabbit)	
Inhalative	LC50/4 h	21.1 mg/l (mouse)	
26426-91-	5 Polyisod	cyanate HDI/TDI	
Oral	LD50	5,001 mg/kg (mouse)	
141-78-6 e	thyl aceta	ate	
Oral	LD50	4,934 mg/kg (rabbit)	
Dermal	LD50	20,001 mg/kg (rabbit)	
Inhalative	LC50/4 h	1,600 mg/l (mouse)	
	LC0	22.6 ppm (mouse)	
28182-81-2	2 HDI Hor	nopolymer	
Oral	LD50	2,501 mg/kg (mouse)	
Dermal	LD50	2,001 mg/kg (rabbit)	
108-94-1 c	yclohexa	none	
Oral	LD50	1,890 mg/kg (mouse)	
Dermal	LD50	1,100 mg/kg (rabbit)	
Inhalative	LC50/4 h	6.3 mg/l (mouse)	
822-06-0 h	examethy	ylene diisocyanate	
Oral	LD50	738 mg/kg (mouse)	
Dermal	LD50	7,001 mg/kg (rabbit)	
Inhalative	LC50/4 h	0.124 mg/l (mouse)	
26471-62-	5 m-tolyli	dene diisocyanate	
Oral	LD50	5,110 mg/kg (mouse)	
Dermal	LD50	9,401 mg/kg (rabbit)	
Inhalative	LC50/4h.	0.107 mg/l (mouse)	
· Prim	ary irritan	t effect:	
		May cause an allergic skin reaction.	
	n the eye: rritating efi	fect	
		rious eye irritation.	
	itization:		
		oossible through inhalation.	
Sens	sitization p	oossible through skin contact.	
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	al toxicological information:	
Harmful		
Irritant		
	serious eye irritation.	
	se allergy or asthma symptoms or breathing difficulties if inhaled.	
	se an allergic skin reaction.	
	ed of causing cancer. se drowsiness or dizziness.	
	s isocyanates. May produce an allergic reaction.	
	24 August 2023 adequate training is required before industrial or professional	1150
	se drowsiness or dizziness.	<i>use.</i>
•		
	nogenic categories	
	RC (International Agency for Research on Cancer - Cl. 1 and 2)	
	<i>m-tolylidene diisocyanate</i>	2B
	TP (National Toxicology Program)	
26471-62-5	<i>m-tolylidene diisocyanate</i>	≥0.1-<0.5%
	SHA-Ca (Occupational Safety & Health Administration)	
	ingredients is listed.	
Tolue Skin positi Meth Resp May Skin positi Meth Resp May Partie respi	tisation ene-diisocyanate (mixture of isomers) sensitization (LLNA - Local Lymph Node Assay): mouse ive Result od OECD TG 429 iratory sensitization cause sensitization by inhalation methylene-1 ,6-diisocyanate sensitization according to Magnusson / Klingmann (maximization test): guinea ive Result od OECD TG 406 iratory sensitization guinea pig cause sensitization by inhalation omers / polymers isocyanate cular characteristics / effects; prolonged exposure may irritate the eyes, no ratory tract.	ose, throat and
	vanate exposure may result in the delayed appearance of respiratory disor	ders, cough or
	na. Sensitive individuals may show exposure symptoms to isocyanates be values. Prolonged skin contact may result cause irritation and dehydration.	low workplace
12 Ecologic	al information	
· Toxicity		
· Aquatic 1	oxicity:	
123-86-4 n-	butyl acetate	
EC50	397 mg/l (algae) (72 h)	
	44 mg/l (daphnia) (48 h)	



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1050 (004)	(Contd. of page 10	
	18 mg/l (Fish)	
	hyl acetate	
EC50	165 mg/l (daphnia) (48 h)	
, ,	230 mg/l (Fish)	
28182-81-2	HDI Homopolymer	
EC50	1,001 mg/l (algae) (72 h)	
	127 mg/l (daphnia) (48 h)	
LC50 (96h)	100 mg/l (Fish)	
108-94-1 cy	<i>iclohexanone</i>	
EC50	101 mg/l (algae) (72 h)	
	101 mg/l (daphnia)	
LC50 (96h)	527 mg/l (Fish)	
822-06-0 h	examethylene diisocyanate	
EC50	77.5 mg/l (algae) (72 h)	
	89.2 mg/l (daphnia) (48 h)	
LC50 (96h)	82.9 mg/l (Fish)	
26471-62-5	m-tolylidene diisocyanate	
EC50	12.5 mg/l (daphnia) (48h)	
LC50 (96h)	133 mg/l (Leuciscus idus melanotus)	
Persistenc	e and degradability No further relevant information available.	
· Substanc	es Easily biodegradable	
123-86-4 n	-butyl acetate .	
141-78-6 e	thyl acetate .	
108-94-1 c	yclohexanone .	
Bioaccur Mobility Additional General Water ha Do not sewage	azard class 1 (Self-assessment): slightly hazardous for water allow undiluted product or large quantities of it to reach ground water, water course o	

13 Disposal considerations

· Waste treatment methods

· Recommendation:

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

Hand over to hazardous waste disposers.

Dispose of contents and container in accordance with local state and federal regulations.

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· Uncleaned packagings:

Recommendation: Disposal must be made according to official regulations.

UN-Number · DOT, IMDG, IATA	UN1263
· Note	Check viscosity and flash point at section 9
· UN proper shipping name · DOT · IMDG, IATA	Paint PAINT
Transport hazard class(es)	
DOT	
Rommac COD	
· Class · Label	3 Flammable liquids 3
· Label · Class	3 3 Flammable liquids
· Label	3
· IMDG, IATA	
· Class	3 Flammable liquids
· Label	3
• Packing group • DOT, IMDG, IATA	11
Environmental hazards: · Marine pollutant:	No
• Special precautions for user • Hazard identification number (Kemler • EMS Number: • Stowage Category	Warning: Flammable liquids code): 33 F-E, <u>S-E</u> B
Transport in bulk according to Annex II MARPOL73/78 and the IBC Code	of Not applicable.



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Transport/Additional information:	
• IMDG • Limited quantities (LQ) • Excepted quantities (EQ)	5L Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
· UN "Model Regulation":	UN 1263 PAINT, 3, II

15 Regulatory information

• Safety, health and environmental regulations/legislation specific for the substance or mixture Requirements of Federal Register

· Various regulations

· SARA

5/11/1		
	ction 355 (extremely hazardous substances):	
None of the	ingredients is listed.	
	ction 313 (Specific toxic chemical listings) :	
	hexamethylene diisocyanate	<i>≥</i> 0.1-<0.5%
26471-62-5	m-tolylidene diisocyanate	≥0.1-<0.5%
· TSCA	(Toxic Substances Control Act):	
All compone	nts have the value ACTIVE.	
· Ha	zardous Air Pollutants	
	examethylene diisocyanate	
-	sition 65	
	emicals known to cause cancer:	
26471-62-5	m-tolylidene diisocyanate	* ≥0.1-<0.5%
	emicals known to cause reproductive toxicity for females:	
None of the	ingredients is listed.	
	emicals known to cause reproductive toxicity for males:	
None of the	ingredients is listed.	
· Ch	emicals known to cause developmental toxicity:	
None of the	ingredients is listed.	
· Carcii	nogenic categories	
	A (Environmental Protection Agency)	
None of the	ingredients is listed.	
· TL	V (Threshold Limit Value)	
	cyclohexanone	A3
26471-62-5	m-tolylidene diisocyanate	(A4)
	()	Contd. on page 14)

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· NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

· National regulations:

The product is subject to be labeled according with the prevailing version of the regulations on hazardous substances.

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Department issuing SDS: IVM Chemicals Srl

• Contact: See emergency phone

· Date of preparation / last revision 12/15/2021 / 185 · Abbreviations and acronyms: IMDG: International Maritime Code for Dangerous Goods DOT: US Department of Transportation IATA: International Air Transport Association EINECS: European Inventory of Existing Commercial Chemical Substances ELINCS: European List of Notified Chemical Substances CAS: Chemical Abstracts Service (division of the American Chemical Society) NFPA: National Fire Protection Association (USA) HMIS: Hazardous Materials Identification System (USA) VOC: Volatile Organic Compounds (USA, EU) LC50: Lethal concentration, 50 percent LD50: Lethal dose, 50 percent NIOSH: National Institute for Occupational Safety OSHA: Occupational Safety & Health TLV: Threshold Limit Value PEL: Permissible Exposure Limit REL: Recommended Exposure Limit BEI: Biological Exposure Limit Flam. Liq. 2: Flammable liquids - Category 2 Flam. Liq. 3: Flammable liquids - Category 3 Acute Tox. 2: Acute toxicity – Category 2 Acute Tox. 4: Acute toxicity – Category 4 Skin Irrit. 2: Skin corrosion/irritation - Category 2 Eye Dam. 1: Serious eye damage/eye irritation - Category 1 Eye Irrit. 2A: Serious eye damage/eye irritation - Category 2A Resp. Sens. 1: Respiratory sensitisation – Category 1 Skin Sens. 1: Skin sensitisation - Category 1 Carc. 2: Carcinogenicity – Category 2 STOT SE 3: Specific target organ toxicity (single exposure) - Category 3 Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard - Category 3 · Sources REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL and following amendments Agency ECHA web site INRS Fiche Toxicologique

IARC International agency for research on cancer * Data compared to the previous version altered.