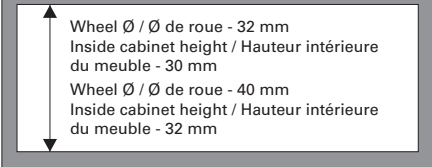
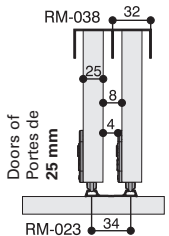
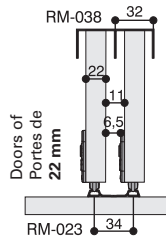
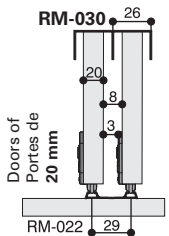
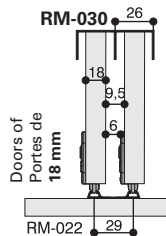
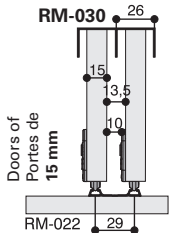
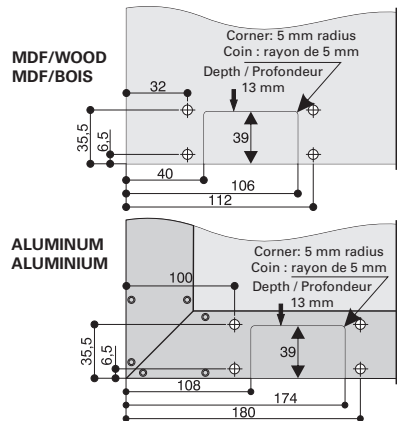
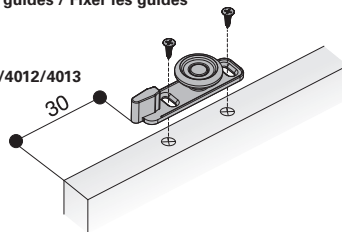


**ROMETAL****Solutions & Aluminum  
Solutions et aluminium**

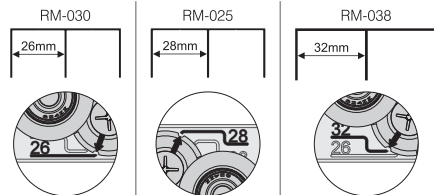
Cod.: 10457 | Rev:03

**INSTALLATION MANUAL  
MANUEL D'INSTALLATION****RO 44**Doors up to  
Portes jusqu'à  
**132 lb (60 kg)**Door thickness  
Épaisseur de porte  
**15 mm - 25 mm****Kit components for one door:****Composants de l'ensemble pour une porte :**2 Sliding carriages, 2 Brakes, 2 Guides  
2 chariots coulissants, 2 freins, 2 guides**Screws indicated / Vis indiquées**Bottom carriages / Chariots inférieurs - 3.5 x 14 CC  
Guides and brakes / Guides et freins - 3.5 x 22 CC**SPACE BETWEEN  
DOORS  
ESPACEMENT ENTRE  
LES PORTES**L'espacement de la porte indiqué va de 25/32 po à  
1 3/16 po (de 20 mm à 30 mm).Install, please follow the instructions carefully.  
Installateur, veuillez suivre les instructions attentivement.**THICKNESS OF DOORS AND SLIDES  
ÉPAISSEUR DES PORTES ET DES COULISSES**

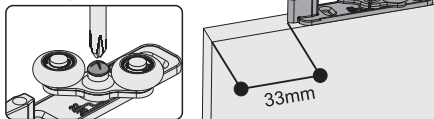
Guide	Image	Thickness Épaisseur
RO 44 RO 44 L Ø 25,8mm		15 - 20mm
4011 Ø 27,8mm		18 - 20mm
4012 Ø 31,8mm		22 - 25mm
4013 Ø 27,3mm		18 - 20mm
4025		15 - 25mm
4026		15 - 25mm
Universal 4030 4031		15 - 25mm

**1****Drill the holes and fix the carriages (measurements  
in mm) / Percer les trous et fixer les chariots  
(mesures en mm)****2****Fix the guides / Fixer les guides****Guides  
4002/4011/4012/4013**

**Universal Guide 4030/4031**  
**Guide Universel 4030/4031**

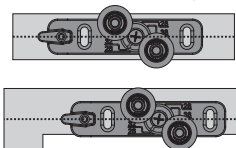


Fix the movable part /  
 Fixer la pièce amovible



If used with Comfort 240 damper, refer to the damper manual.  
 Si utilisé avec l'amortisseur Comfort 240, consulter le manuel concernant l'amortisseur.

The guide must remain centralized on the door.  
 Le guide doit demeurer centré sur la porte.

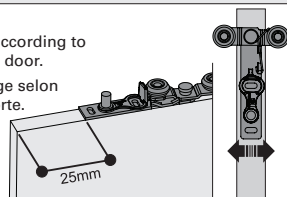


If necessary, use the oblong hole to adjust the door.  
 Au besoin, utiliser le trou oblong pour le réglage de la porte.

**Guide 4025/4026**

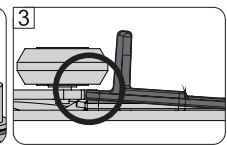
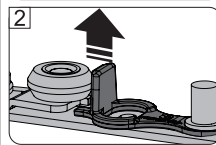
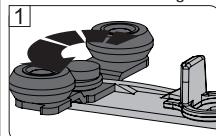
Allow adjustment according to the thickness of the door.

Permettre un réglage selon l'épaisseur de la porte.



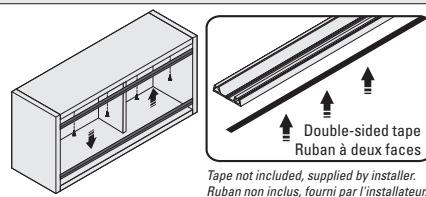
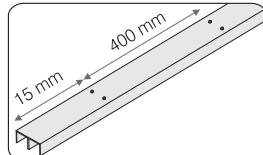
Rotate the moving part as far as it will go and lift the guide lock to lock the bearing.

Faire pivoter la partie mobile aussi loin que possible et soulever le verrou du guide pour verrouiller le palier.



**3 Install the tracks / Installer les rails**

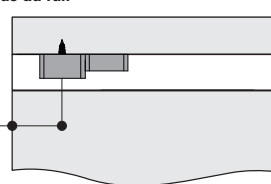
Drill a hole in the center of the track.  
 Percer un trou dans le centre du rail.



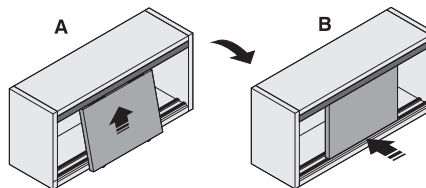
Double-sided tape  
 Ruban à deux faces  
 Tape not included, supplied by installer.  
 Ruban non inclus, fourni par l'installateur.

**4 Fix the brake together with the top track / Fixer le frein et le dessus du rail**

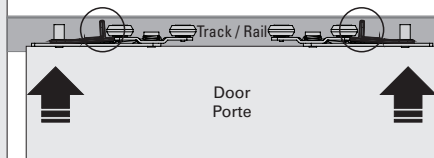
Adjust the distance of the stop according to the desired position.  
 Régler la distance du butoir selon la fermeture désirée.



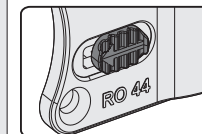
**5 Fit the doors / Placer les portes**



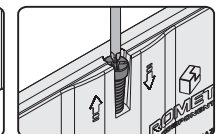
To unlock the 4025/4026 track, lift the door until it is forced against the top of the track.  
 Pour déverrouiller le rail 4025/4026, soulever la porte jusqu'à ce qu'elle s'appuie contre le haut du rail.



**6 Door locking and height adjustment system / Système de réglage de la hauteur et de verrouillage de la porte**



Unlock the springs.  
 Déverrouiller les ressorts.



Adjust the door height on the undercarriage.  
 Régler la hauteur de la porte sur le chariot inférieur.



Rodovia BR 470 | Km 174.5 | Nº 4075  
 Bairro Universal | CEP 95330-000  
 Veranópolis | RS | Brasil  
 Fone (54) 3441 3100  
 atendimento@rometal.com.br

[www.rometal.com.br](http://www.rometal.com.br)