



GLAZE GP
HS5105G00

DESCRIPTION:

Glazing GP is a glazing material for an antique look on solid colors and stains. This product can be tinted with Huls 844x / 844/824/866 colorants to a maximum total level of 20% by weight. Do not use dyes. This easy to use product offers multiple application methods. Spray apply, wipe off excess, and allow to dry for 2 hours. The heavier the hang up you leave, the weaker the adhesion of the system.

PRODUCT DATA:

Color:	Wet: Clear / Hazy Dry: Clear	VOC:	704 g/l or 5.87 lbs/gal
Solids % by Vol.:	13 % (Theoretical)	Lbs. VOC / Lbs. Solids:	4.2
Solids % by Wt.:	19 % (Theoretical)	Lbs. VHAPs / Lbs. Solids:	0.0
Weight / Gal.:	7.28 lb	Flash Point (PMCC):	41° C / 106° F
Spec. Gravity:	0.67	Frost Sensitivity	No
Viscosity 23°C / 73°F:	#4 Ford: Thixotropic	Photo chemically Reactive:	No
Viscosity 23°C / 73°F:	DIN 4: Thixotropic	Shelf Life:	1 year (at 15-25° C / 59°-77° F)
Theoretical Coverage: N/A			

MIXING / APPLICATION:

Working Temp: >18° C, 65° F substrate, coating and air
Hardener: NA
Catalyzation: NA
Pot Life: 1 year (at 15-25°C / 59-77°F)
Mixing: Mix well before use
Sealer: Can be used over Nitrocellulose and acid cured sealers and topcoats.
Reducer: Mineral Spirits
Application: Spray on and wipe off excess.
Surface Prep: Substrate should be clean and free of grease and oil. Moisture content of the wood should be between 6%-8%. Sand with 150 grit on open grain and 180 grit on closed grain wood.
Use Directions: For interior use only. Mix thoroughly before application. To be used over a sealer coat. Sand sealer coat with 320 grit before applying. Spray on and wipe off excess. Must be topcoated to protect color. The heavier you leave the hang up the weaker the adhesion of the system will be.
App. Equip.: Conventional & HVLP Siphon or Gravity Feed and Pressure Pot Systems.
Tinting: Can be tinted with Huls 844 / 824 / 866 colorants to a maximum of 20% total. Do not use dyes. Prior to application test a sample piece to assure proper color.

DRYING TIMES TO SAND / STACK / CURE:

Method	Drying Temp.	Drying Time (@ 60 % RH and thickness @ 1 mil dry)
Air Drying	20° C / 68° F	2 to 3 hours. dry to seal coat
*Forced Drying	70° C / 158° F	N/A

TESTING: Due to the wide variety of substrates, surface preparation methods, application methods, and environments, the customer should test the complete system for adhesion, compatibility and performance prior to full scale application.
FOR INDUSTRIAL SHOP APPLICATION: Thoroughly review Safety Data Sheet (SDS) for safety information and cautions prior to using this product. For Regulatory compliance data (i.e. VOC, HAPS, etc.), obtain an Environmental Data Sheet (EDS) prior to using the product. Regulatory documents are available from your local distributor or representative. Please direct any questions or comments to 1-800-524-5979.
NOTE: Product Data Sheets are periodically updated to reflect new information relating to the product. It is important that the customer obtain the most recent Product Data Sheet for the product being used. The information, rating, and opinions stated here pertain to the material currently offered and represent the results of tests believed to be reliable. However, due to variations in customer handling and methods of application which are not known or under our control, AcromaPro cannot make any warranties as to the end result.