NUOVA S.I.V.A.M. S.p.A.

TECHNICAL DATA

PRODUCT	**LBP 625**
DEFINITION	WHITE PU PRIMER EC
HARDENER	LCB 062 at 30% by weight / 50% by volume, or LCB 185 at 30% by weight / 50% by volume
THINNER	LZD 091 or LZD 092

MAIN FIELD OF USE:
Furniture, elements of furniture, frames.

PROPERTIES:
Excellent filling and sandability, high covering power and whiteness.
Good verticality, adhesion and elasticity.

CHEMICAL-PHYSICAL PROPERTIES:

SPECIFIC WEIGHT		1.510 ± 0.010 Kg. /Lt.
SOLID CONTENT	Part A	73% ± 2
	A+B (LCB062)	61% ± 2
	A+B (LCB185)	62% ± 2
VISCOSITY (CF6)		40” ÷ 45”
POT-LIFE with its hardener		at least 3 hours
DRYING-TIME at room temperature:		
Dust-free		20 mins.
Dry to touch		40 mins.
Thoroughly dry		12 hrs.
Ready to be sanded		minimum 6 hrs.
Overcoatable		minimum 8 hrs.

Follow TDs LBP625

APPLICATION:	AIRMIX SPRAY	AIRLESS SPRAY
QUANTITIES:		
1st coat gr./sq.mt.	130 – 150	140 - 160
2nd coat gr./sq.mt.	130 – 150	140 - 160
Max.amount to apply	300 gr./sq.mt.	300 gr./sq.mt.
DILUTION:	15 – 30 %	10 – 20 %

SUGGESTED CYCLES:

Substrate:	MDF, Tanganika walnut, various woods	
Sealer:	**LBP625 – WHITE PU PRIMER**	2 layers
Sanding:	280-320 grain paper	
Finish:	LFP...SERIE - CHROMOSAT o LACCASAT	1 layer

TDs LBP625 – 2016, April – revision 1

IMPORTANT: The information contained in this technical data sheet is based on the average results obtained in our laboratories and is the best experience we have gained with the most rigorous, thorough tests and checks possible.
However, as every panel or support, even of the same type, may be different to every other one in terms of the characteristics that influence the outcome of painting operations considerably and as the environment, mixtures and the equipment used also contribute to the results. The result is thus the user's exclusive responsibility.
The information given herein is based on a temperature of 20° at 70% relative humidity.