## Area of application and assembly recommendation

EXPANDO T is suitable for fixing Blum fittings to thin front materials in furniture manufacturing. With sufficient stability and strength, front materials of 8 mm thickness and above may be used.

Materials tested by Blum	Nm
Chipboard (transverse tensile strength > 0.4 N/mm²)	1.5
Chipboard (transverse tensile strength > 0.6 N/mm <sup>2</sup> )	1.5
HDF	2
HPL	2
Mineral composites	2
Granite stone – Nero Assoluto	3
Artificial stone – quartz composite	3
Ceramic plates	3

## Nm Minimum tightening torque

## Disclaimer of liability

Blum accepts no liability for the use of EXPANDO T in combination with materials not listed or fittings from other manufacturers. It is recommended that the assembly be carried out by an experienced furniture manufacturer.