TECHNICAL DATA

PRODUCT : **LFE607**

DEFINITION : TOP-COAT FOR NATURAL WOOD EFFECT

CATALYST : **LCB047 – 20% or LCB057 – 10%**

DILUTING AGENT : **LZD096 or LZD091   -   LZD442**

MAIN FIELDS OF USE:

Ash, oak, chestnut. Chemically bleached veneers, veneering pre-dye.
Furniture, furniture components, kitchens. For working cycle where the natural appearance of the support must be kept as natural as possible

PROPERTIES:

Goods resistance to yellowing. Good drying rapidity and superficial hardness. Very good final natural wood effect. The product can be used as a self-sealer varnish.

CHEMICAL-PHYSICAL PROPERTIES:

SPECIFIC WEIGHT :	0.920 ± 0.01	
DRY RESIDUE :	Part A	20% $\pm$ 1
	Part A + B	22/23%
VISCOSITY DIN 4 :	Part A	25" $\pm$ 2"
	Part A + B	20/22 "
DRY AT ROOM TEMPERATURE:	Dust free :	15 mins.
	Dry to touch :	20 mins.
	Thoroughly dry:	12 hours
OPACITY GLOSS	0 - 2	

APPLICATION QUANTITIES	AIRMIX SPRAY	AIRLESS SPRAY
1st coat g/sq.mt.	**80-120**	**100 – 120**
tot. Max. g./sq.mt.	**140**	**140**
DILUTION	**20 – 50%**	**10 – 40%**

SUGGESTED CYLES:

Support:	Bleached maple, pre-dyed veneers
Sealer:	LBE199 clear acrylic basecoat 1-2 coats
Sanding:	Grain 280 – 320
Finishing:	LFE607 natural wood effect top-coat

Support:	Bleached maple, pre-dyed veneers
Sealer:	LFE607 natural wood effect 1st coat
Sanding:	Grain 280 – 320
Finishing:	LFE607 natural wood effect 2 nd coat

T.D. LFE607 - December 2016 – 1°

IMPORTANT: The information contained in this technical data sheet is based on the average results obtained in our laboratories and is the best experience we have gained with the most rigorous, thorough tests and checks possible.

However, as every panel or support,even of the same type, may be different to every other one in terms of the characteristics that influence the outcome of painting operations considerably and as the environment, mixtures and the equipment used also contribute to the final results. The final result is thus the user's exclusive responsabilityhe The information given herein is based on a temperature of 20° at 70% relative humidity.