

# Safety Data Sheet according to (EC) No 1907/2006

Page 1 of 6

TECHNOMELT DORUS HKP 20 known as DORUS HKP 20  
transparent

SDS No. : 371729

V002.4

Revision: 20.05.2023

printing date: 22.08.2023

Replaces version from: 27.06.2014

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1. Product identifier

TECHNOMELT DORUS HKP 20 known as DORUS HKP 20 transparent

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:  
Wood adhesives

### 1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA  
Henkelstr. 67  
40589 Düsseldorf

Germany

Phone: +49 211 797 0  
Fax-no.: +49 211 798 2009

ua-productsafety.uk@uk.henkel.com

### 1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

## SECTION 2: Hazards identification

### 2.1. Classification of the substance or mixture

#### Classification (CLP):

The substance or mixture is not hazardous according to Regulation (EC) No 1272/2008 (CLP).

### 2.2. Label elements

#### Label elements (CLP):

The substance or mixture is not hazardous according to Regulation (EC) No 1272/2008 (CLP).

### 2.3. Other hazards

None if used properly.

## SECTION 3: Composition/information on ingredients

### 3.2. Mixtures

#### General chemical description:

Adhesive

#### Base substances of preparation:

Vinyl acetate copolymer

**Declaration of the ingredients according to CLP (EC) No 1272/2008:**

Contains no dangerous substances exceeding the limits of the EU-Regulation

**SECTION 4: First aid measures**

**4.1. Description of first aid measures**

**Inhalation:**

Move to fresh air, consult doctor if complaint persists.

**Skin contact:**

Molten product. After skin contact cool down immediately with cold water. Do not remove adherent product. Seek medical advice.

**Eye contact:**

After contact with the hot melt: cool with water, seek medical attention.

**Ingestion:**

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

**4.2. Most important symptoms and effects, both acute and delayed**

No data available.

**4.3. Indication of any immediate medical attention and special treatment needed**

See section: Description of first aid measures

**SECTION 5: Firefighting measures**

**5.1. Extinguishing media**

**Suitable extinguishing media:**

All common extinguishing agents are suitable.

**Extinguishing media which must not be used for safety reasons:**

High pressure waterjet

**5.2. Special hazards arising from the substance or mixture**

In case of fire toxic gases can be released.

**5.3. Advice for firefighters**

Wear self-contained breathing apparatus.

Wear protective equipment.

**SECTION 6: Accidental release measures**

**6.1. Personal precautions, protective equipment and emergency procedures**

Wear protective equipment.

**6.2. Environmental precautions**

Do not empty into drains / surface water / ground water.

**6.3. Methods and material for containment and cleaning up**

Allow to solidify.

Remove mechanically.

Dispose of contaminated material as waste according to Section 13.

**6.4. Reference to other sections**

See advice in section 8

**SECTION 7: Handling and storage**

**7.1. Precautions for safe handling**

Hygiene measures:

- Do not eat, drink or smoke while working.
- Wash hands before work breaks and after finishing work.

**7.2. Conditions for safe storage, including any incompatibilities**

Store in sealed original container protected against moisture and light.

Ensure good ventilation/extraction.

Close the container carefully after use and store it at a good ventilated place.

**7.3. Specific end use(s)**

Wood adhesives

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational Exposure Limits**Valid for  
Great Britain

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
DUSTS, NON-SPECIFIC, RESPIRABLE FRACTION [DUST, INHALABLE DUST]		10	Time Weighted Average (TWA):		EH40 WEL
DUSTS, NON-SPECIFIC, RESPIRABLE FRACTION [DUST, RESPIRABLE DUST]		4	Time Weighted Average (TWA):		EH40 WEL

**Biological Exposure Indices:**

None

**8.2. Exposure controls:**

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

In case of dust formation, we recommend wearing of appropriate respiratory protection equipment with particle filter P. This recommendation should be matched to local conditions.

Hand protection:

Wear refractive gloves while working with the hot melt.

Eye protection:

Protective goggles

Skin protection:

Wear protective equipment.

Advices to personal protection equipment:

Use only personal protection that's CE-labelled according to Directive 89/686/EEC (Europe) or to Regulation No. 819 of 19 August 1994 (Norway).

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

Appearance	granulate solid light yellow
Odor	typical
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Initial boiling point	No data available / Not applicable
Flash point	; no methodNo flash point up to 200 °C
Decomposition temperature	No data available / Not applicable
Vapour pressure	No data available / Not applicable
Density (20 °C (68 °F))	1,02 g/cm <sup>3</sup>
Bulk density	No data available / Not applicable
Viscosity (Brookfield; 200 °C (392 °F); speed of rotation: 10 min-1; Spindle No: 29)	65.000 - 90.000 mPa.s
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Solubility (qualitative) (20 °C (68 °F); Solvent: Water)	Insoluble
Solidification temperature	No data available / Not applicable
Melting point	No data available / Not applicable
Flammability	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Explosive limits	The product is not explosive.
Partition coefficient: n-octanol/water	No data available / Not applicable
Evaporation rate	No data available / Not applicable
Vapor density	No data available / Not applicable
Solid content	100 %
Oxidising properties	No data available / Not applicable
<b>9.2. Other information</b>	
Softening point/range	100 - 120 °C (212 - 248 °F)

**SECTION 10: Stability and reactivity****10.1. Reactivity**

None if used for intended purpose.  
None if used for intended purpose.

**10.2. Chemical stability**

Stable under recommended storage conditions.

**10.3. Possibility of hazardous reactions**

See section reactivity

**10.4. Conditions to avoid**

None if used for intended purpose.

**10.5. Incompatible materials**

None if used properly.  
None if used properly.

**10.6. Hazardous decomposition products**

At higher temperatures acetic acid may be released.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

#### General toxicological information:

To the best of our knowledge no harmful effects are to be expected if the product is handled and used properly.

## SECTION 12: Ecological information

#### General ecological information:

Do not empty into drains, soil or bodies of water.

### 12.1. Toxicity

No data available.

### 12.2. Persistence and degradability

No data available.

### 12.3. Bioaccumulative potential / 12.4. Mobility in soil

No data available.

### 12.5. Results of PBT and vPvB assessment

No data available.

### 12.6. Other adverse effects

No data available.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Product disposal:

In consultation with the responsible local authority, must be subjected to special treatment.

Waste code

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

08 04 10 Waste adhesives and sealants other than those mentioned in 08 04 09.

### SECTION 14: Transport information

- 14.1. UN number**  
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.2. UN proper shipping name**  
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.3. Transport hazard class(es)**  
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.4. Packaging group**  
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.5. Environmental hazards**  
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.6. Special precautions for user**  
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**  
not applicable

### SECTION 15: Regulatory information

**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

VOC content 0 %  
(VOCV 814.018 VOC regulation  
CH)

**15.2. Chemical safety assessment**

A chemical safety assessment has not been carried out.

### SECTION 16: Other information

**Further information:**

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

**Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.**