

SB DYE CONCENTRATES

ZZ00ACDXX

DESCRIPTION

SB DYE CONCENTRATES are dyes formulated to use in a variety of AcromaPro Solventborne Stains, Solventborne Sealers and Toners. Due to being dissolved in Acetone, they are VOC free. They are also free of Volatile HAPs.

COLOURS

ZZ00ACD02 SB DYE Concentrate BLACK ZZ00ACD03 SB DYE Concentrate YELLOW
 ZZ00ACD04 SB DYE Concentrate ORANGE ZZ00ACD05 SB DYE Concentrate RED

PRODUCT DATA:

Colour:	See noted colours above	VOC (as packaged, maximum, less water and exempt solvents):	Zero VOC
Solids % by Vol.:	7-10 % (Theoretical)	VOC (emitted):	Zero
Solids % by Wt.:	11-15 % (Theoretical)	Lbs. VHAPs / Lbs. Solids:	Zero
Weight / Gal.:	7 lb	Flash Point (PMCC):	-18 ° C / -1° F
Viscosity 25°C / 77°F:	#4 Ford: N/A	Photo chemically Reactive:	No
Viscosity 25°C / 77°F:	DIN 4: N/A	Shelf Life:	2 years (at 15-25° C / 59°-77° F)
Viscosity 23°C / 73°F:	Zahn #2 sig.: N/A	Theo. Coverage@1mil dry	N/A

MIXING / APPLICATION:

Working Temp: >18° C, 65° F substrate, coating and air
Catalyst: NA
Catalyzation: NA
Pot Life: 1 year (at 15-25°C / 59-77°F)
Mixing: Mix well before use
Sealer: NA
Reducer: NA
Application: NA
Surface Prep: NA
Use Directions: For interior use only. Mix thoroughly use. To be used in products specifying for Arti Dye Concentrates. Prior to application, test a sample piece to assure proper color match.
App. Equip.: NA

DRYING TIMES TO SAND / STACK:

Method	Drying Temp.	Drying Time (@ 60 % RH and thickness @ 1 mil dry)
Air Drying	20° C / 68° F	N/A
*Forced Drying	70° C / 158° F	N/A

TESTING: Due to the wide variety of substrates, surface preparation methods, application methods, and environments, the customer should test the complete system for adhesion, compatibility and performance prior to full scale application.

FOR INDUSTRIAL SHOP APPLICATION: Thoroughly review Material Safety Data Sheet (MSDS) for safety information and cautions prior to using this product. For Regulatory compliance data (i.e. VOC, HAPS, etc.), obtain an Environmental Data Sheet (EDS) prior to using the product. A MSDS and/or EDS is available from your local distributor or representative. Please direct any questions or comments to 1-800-524-5979.

NOTE: Product Data Sheets are periodically updated to reflect new information relating to the product. It is important that the customer obtain the most recent Product Data Sheet for the product being used. The information, rating, and opinions stated here pertain to the material currently offered and represent the results of tests believed to be reliable. However, due to variations in customer handling and methods of application which are not known or under our control, AcromaPro cannot make any warranties as to the end result.