

Product Code:

800-5328

EVAPORATION RATE:

0.12 (N-Butyl acetate=1)

FLASH POINT:

136°F (58°C)

DENSITY (lb/gal):

7.91

SOLID (% by weight):

N/A

SOLID (% by volume):

N/A

SHELF LIFE (months):

N/A

Product Description: Retarder (800-5328) is a general-purpose retarder for use in most products including nitrocellulose, vinyl and Reactive Amino Coatings (RAC).

Uses: Retarder will slow the curing process allowing moisture to evaporate from the coating. This is desirable in hot weather.

Environmental Data (as supplied):

VOC less exempt lb/gal:	7.91
VOC lb/gal:	7.91
VOC less exempt g/l:	948
VOC g/l:	948
VOC lb/lb Solid:	N/A
VHAPs lb/lb Solid:	N/A

Application Data:

SUGGESTED USES:

MIXING RATIO: N/A

POT LIFE: N/A

APPLICATION VISCOSITY: N/A

REDUCER: N/A

RETARDER: N/A

CLEAN-UP SOLVENT: N/A

RECOMMENDED WET FILM: N/A

COVERAGE: N/A



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Directions for Use

Surface Preparation: N/A

General information: Follow recommendations found on Product Information Sheets of materials using this product.

Refer to the Material Safety Data Sheet for important information on safety and handling for this material.

Vapor and liquid are irritating to skin and eyes. Wear goggles and gloves where there is danger of contact with the liquid.

The area must be mechanically ventilated when this product is used in large quantities.

THE CUSTOMER IS RESPONSIBLE FOR FOLLOWING THE RECOMMENDED APPLICATION PROCEDURES. FAILURE TO ADHERE TO THE RECOMMENDATIONS GIVEN IN THIS DATA SHEET WILL LIKELY RESULT IN UNSATISFACTORY FILM APPEARANCE OR FILM FAILURE. THE COMPLETE COATING SYSTEM SHOULD BE CHECKED FOR REQUIRED PROPERTIES PRIOR TO THE START-UP OF PRODUCTION.

Drying Times:

	At 68°F	Forced Drying Schedule
Tack Free Time:	N/A	N/A
Dry to Sand:	N/A	N/A
Dry to Stack:	N/A	N/A

Note: Dry times are greatly affected by film build, porosity of substrate, air movement as well as heat and humidity. Temperatures are based on actual board temperature. This may vary depending on length of time for boards to reach these temperatures. Minimum curing temperatures of 64°F/18°C must be maintained throughout the curing cycle to achieve the film integrity as stated in product features.

These products are designed for industrial use only. AkzoNobel views safety as a top priority. Please refer to Material Safety Data Sheet for information on the safe use of this product.

Values shown are calculated estimates and should not be construed as product specifications. We cannot anticipate all conditions under which this information and our products or the products of other manufacturers in combination with our products may be used. We accept no responsibility for results obtained by the application of this information or the safety and suitability of each such product or product combination for their own purposes. Unless otherwise agreed in writing, we sell the products without warranty, and users assume all responsibility and liability for loss or damage arising from the use of our products whether used alone or a combination with other products. Use of unapproved or reclaimed solvent blends may reduce film properties and is not recommended.

Akzo Nobel Coatings, Inc.
1431 Progress Ave
High Point, NC 27261
336-841-5111