

**Product Code :**  
550-1600

**VISCOSITY:** Z #3/12" at 77° F  
**FLASH POINT:** 140° F  
**DENSITY (lb/gal):** 12.0  
**SOLID (% by weight):** 65%  
**SOLID (% by volume):** 49%  
**SHELF LIFE (months):** 6

**Product Description:** Aquaprime Basecoat is a ready to use white waterborne primer. Aquaprime Basecoat provides very good hiding when used as a primer only on hardwoods or MDF. Aquaprime Basecoat offers excellent filling capabilities due to its high solid content at application (49% by volume). Aquaprime Basecoat provides an excellent base and is extremely easy to sand. After sanding it may be topcoated with Aquawhite.

**Uses:** This product is designed for hardwoods or MDF. It is formulated especially for windows and door frames, joinery pieces, and cabinets. Excellent primer when used in conjunction with the Aquawhite or for pre-primed jobs only.

**Environmental Data (as supplied):**

VOC less exempt lb/gal: <0.55  
VOC lb/gal: <0.29  
VOC less exempt g/l: <65  
VOC g/l: <35  
VOC lb/lb Solid: <0.05  
VHAPs lb/lb Solid: <0.01

See individual compliance sheets for specific data

**Application data:**

**SUGGESTED USES:** Wood Finish  
**MIXING RATIO:** N/A  
**POT LIFE:** N/A  
**APPLICATION VISCOSITY:** Z #3/11 - 13"  
**REDUCER:** Use water as required. This product requires very little water to lower the viscosity.  
**RETARDER:** N/A  
**CLEAN-UP SOLVENT:** Use water when in liquid state. Use water / Butyl Cellosolve (800-5742) when material is semi-dried.  
**RECOMMENDED WET FILM:** 4 - 5 wet mils



**AkzoNobel**

## Directions for Use

**Surface Preparation:** Substrate must be sanded using 120, 150 or 180 grit paper prior to coating. Aquaprime Basecoat should be sanded with 280/320 grit paper prior to being coated. Aquaprime Basecoat should be coated within four hours of being sanded for maximum adhesion. When recoating, the previous coat of Aquaprime Basecoat must be sanded and the next coat applied within four hours.

**General information:** Mix material before use. Add water to reduce if required and mix thoroughly. Apply by spray at 4 - 5 mils wet.

Aquaprime Basecoat must be agitated thoroughly at all times to ensure product consistency. Contact with metal surfaces should be avoided.

Maximum film build of total coating system must not exceed 4 mils dry.

The completed coating system should be checked for required properties prior to start-up of production.

THE CUSTOMER IS RESPONSIBLE FOR FOLLOWING THE RECOMMENDED APPLICATION PROCEDURES. FAILURE TO ADHERE TO THE RECOMMENDATIONS GIVEN IN THIS DATA SHEET WILL LIKELY RESULT IN UNSATISFACTORY FILM APPEARANCE OR FILM FAILURE. THE COMPLETE COATING SYSTEM SHOULD BE CHECKED FOR REQUIRED PROPERTIES PRIOR THE START-UP OF PRODUCTION

### Drying Times:

	At 68° F	Forced Drying Schedule
<b>Tack Free Time:</b>	15 minutes	15 mins @ room temperature
<b>Dry to Sand:</b>	4 hours	15 mins @ 110° F
<b>Dry to Stack:</b>	24 hours	15 mins @ 140° F

Note: Dry times are greatly affected by film build, porosity of substrate, air movement as well as heat and humidity. Temperatures are based on actual board temperature. This may vary depending on length of time for boards to reach these temperatures. Minimum curing temperatures of 64° F/18° C must be maintained throughout the curing cycle to achieve the film integrity as stated in product features.

These products are designed for industrial use only. AkzoNobel views safety as a top priority. Please refer to Material Safety Data Sheet for information on the safe use of this product.

Values shown are calculated estimates and should not be construed as product specifications. We cannot anticipate all conditions under which this information and our products or the products of other manufacturers in combination with our products may be used. We accept no responsibility for results obtained by the application of this information or the safety and suitability of each such product or product combination for their own purposes. Unless otherwise agreed in writing, we sell the products without warranty, and users assume all responsibility and liability for loss or damage arising from the use of our products whether used alone or a combination with other products. Use of unapproved or reclaimed solvent blends may reduce film properties and is not recommended.

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