

## EZ SOLVENT-BASED STAIN BASE II

HS5116000

### DESCRIPTION:

HS5116000 EZ Solvent-Based Stain Base II is a solvent-based, fast dry stain that is formulated for spray and wipe application. EZ Solvent-Based Stain Base II can also be hand applied with a rag or stain pad and then wiped off with a clean rag. It can also be used under AcromaPro water-based sealers and water-based topcoats, conventional lacquers, pre-catalyzed lacquers, vinyl sealers, conversion sealer and varnishes. This product has a wide range of tint options and multiple application methods.

### PRODUCT DATA:

<b>Color:</b>	<b>Wet:</b> Amber <b>Dry:</b> Clear	<b>VOC (as packaged, maximum, less exempt solvents):</b>	6.61 lb/gal, 792 g/l
<b>Solids % by Vol.:</b>	8 % (Theoretical)	<b>VOC (emitted):</b>	6.61 lb/gal, 792 g/l
<b>Solids % by Wt.:</b>	10 % (Theoretical)	<b>Lbs. VHAPs / Lbs. Solids:</b>	0.56
<b>Weight / Gal.:</b>	7.38 lb	<b>Flash Point (PMCC):</b>	9° C / 48° F
<b>Viscosity 23°C / 73°F:</b>	<b>DIN 4:</b> 9-13 Sec.	<b>Photo chemically Reactive:</b>	Yes
		<b>Shelf Life:</b>	1 year (at 15-25° C / 59°-77° F)

### MIXING / APPLICATION:

**Working Temp:** >18° C, 65° F substrate, coating and air  
**Catalyst:** N/A  
**Catalyzation:** N/A  
**Pot Life:** 1 Year ( at 15-25° C / 59-77°F )  
**Mixing:** Mix well before use  
**Sealer:** N/A  
**Reducer:** Do not reduce  
**Application:** Can be hand wiped or spray applied. Excess stain must be wiped clean.  
**Surface Prep:** Substrate should be clean and free of grease and oil. Moisture content of the wood should be between 6%-8%. Sand with 150 grit paper on open grain and 180 grit paper on closed grain woods.  
**Use Directions:** For interior use only. Mix thoroughly before application. Always test a sample piece to ensure proper color and adhesion. Can be clear coated with a variety of AcromaPro solvent and water based sealers and topcoats. Prior to application, test a sample piece to assure proper color match.  
**App. Equip.:** Conventional & HVLP Siphon & Gravity Feed and Pressure Pot Systems  
**Tinting:** Can be tinted with Chroma-Chem 844/866 Colorants, AcromaPro Arti pigments and Solvent-Based Stain Dyes up to 10% by volume. In addition AcromaPro's nine Solvent-Based Stain Tinters are also intermixable.

### DRYING TIMES TO SAND / STACK:

Method	Drying Temp.	Drying Time (@ 60 % RH and thickness @ 1 mil dry)
<b>Air Drying</b>	20° C/ 68° F	10 - 15 min. dry to seal
<b>Forced Drying</b>	70° C/ 158° F	5 - 10 min. dry to seal

**TESTING:** Due to the wide variety of substrates, surface preparation methods, application methods, and environments, the customer should test the complete system for adhesion, compatibility and performance prior to full scale application.

**FOR INDUSTRIAL SHOP APPLICATION:** Thoroughly review Material Safety Data Sheet (MSDS) for safety information and cautions prior to using this product. For Regulatory compliance data (i.e. VOC, HAPS, etc.), obtain an Environmental Data Sheet (EDS) prior to using the product. A MSDS and/or EDS is available from your local distributor or representative. Please direct any questions or comments to 1-800-524-5979.

**NOTE:** Product Data Sheets are periodically updated to reflect new information relating to the product. It is important that the customer obtain the most recent Product Data Sheet for the product being used. The information, rating, and opinions stated here pertain to the material currently offered and represent the results of tests believed to be reliable. However, due to variations in customer handling and methods of application which are not known or under our control, AcromaPro cannot make any warranties as to the end result.