

# BAC SPRAY STAIN NEUTRAL BASE

HS5162000



## DESCRIPTION:

BAC Spray Stain Neutral Base is a ready to use, solvent based, spray (no wipe) stain that has excellent resistance to overlap marks providing a smooth, even color. This product is HAPs compliant and formaldehyde free.

## HIGHLIGHTS:

- » **Ready to Use**
- » **HAPs Compliant**
- » **Resistant to Overlap Marks**
- » **Formaldehyde Free**
- » **Spray Applied**
- » **Spray, No Wipe**

## PRODUCT DATA:

<b>Color:</b>	<b>Wet:</b> Clear <b>Dry:</b> Clear	<b>VOC (as packaged, maximum, less water and exempt solvents):</b>	6.60 lbs/gal or 791 g/L
<b>Solids % by Vol.:</b>	3 % (Theoretical)	<b>VOC(emitted):</b>	6.60 lbs/gal or 791 g/L
<b>Solids % by Wt.:</b>	4 % (Theoretical)	<b>Lbs. VHAPs / Lbs. Solids:</b>	0.03
<b>Weight / Gal.:</b>	6.90 lb	<b>Flash Point (PMCC):</b>	9° C / 48° F
<b>Viscosity 25°C / 77°F:</b>	<b>#4 Ford:</b> 8-12 sec.	<b>Photo chemically Reactive:</b>	No
<b>Viscosity 25°C / 77°F:</b>	<b>DIN 4:</b> 11-13 sec.	<b>Shelf Life:</b>	1 year (at 15-25° C / 59°-77° F)
<b>Viscosity 23°C / 73°F:</b>	<b>Zahn #2 sig.:</b> 17-19 Sec.	<b>Theo. Coverage@1mil dry</b>	NA

## MIXING / APPLICATION:

**Working Temp:** >18° C, 65° F substrate, coating and air  
**Catalyst:** NA  
**Catalyzation:** NA  
**Shelf Life:** 1 year (at 15-25°C / 59-77°F)  
**Mixing:** Must be mixed before and during use.  
**Sealer:** NA  
**Reducer:** Do not reduce  
**Application:** Spray  
**Surface Prep:** Substrate should be clean and free of grease and oil. Moisture content of the wood should be between 6%-8%. Sand with 150 grit on open grain wood and 150 grit on closed grain wood.  
**Use Directions:** For interior use only. Designed for spray on, no wipe application. Must be mixed before and during application. Always test a sample piece to ensure proper color and adhesion prior to job application. Please contact your Becker Acroma sales rep for complete system recommendations.  
**App. Equip.:** Conventional & HVLV Siphon or Gravity Feed and Pressure Pot Systems.  
**Tinting:** Can be tinted with Chroma Chem 844 / 844X colorants or Becker Acroma Arti™ pigment and Arti™ dyes to a maximum of 7% total. Prior to application, test a sample piece to ensure proper color match.

## DRYING TIMES TO SAND / STACK:

Method	Drying Temp.	Drying Time (@ 60 % RH and thickness @ 1 mil dry)
Air Drying	20° C / 68° F	10 - 15 min. dry to seal coat
*Forced Drying	70° C / 158° F	5 - 10 min. dry to seal coat

**TESTING:** Due to the wide variety of substrates, surface preparation methods, application methods, and environments, the customer should test the complete system for adhesion, compatibility and performance prior to full scale application.

**FOR INDUSTRIAL SHOP APPLICATION:** Thoroughly review Material Safety Data Sheet (MSDS) for safety information and cautions prior to using this product. For Regulatory compliance data (i.e. VOC, HAPS, etc.), obtain an Environmental Data Sheet (EDS) prior to using the product. A MSDS and/or EDS is available from your local distributor or representative. Please direct any questions or comments to 1-800-524-5979.

**NOTE:** Product Data Sheets are periodically updated to reflect new information relating to the product. It is important that the customer obtain the most recent Product Data Sheet for the product being used. The information, rating, and opinions stated here pertain to the material currently offered and represent the results of tests believed to be reliable. However, due to variations in customer handling and methods of application which are not known or under our control, The Sherwin-Williams Company cannot make any warranties as to the end result. Becker Acroma is a brand of The Sherwin-Williams Company.