

**DESCRIPTION:**

Glazing Stain Neutral New is a solvent based glaze designed for use over a variety of Becker Acroma finishes to provide an antique appearance or accent interior woodwork. This product is heavy bodied and works very well for vertical application. This product can also be applied as a wiping stain on raw interior wood substrates.

**HIGHLIGHTS:**

» **Easy to Apply**

» **Heavy Bodied**

» **Multiple Application Methods**

**PRODUCT DATA:**

|                                 |  |  |                                  |
|---------------------------------|--|--|----------------------------------|
| <b>Color:</b>                   | <b>Wet:</b> Clear / Hazy <b>Dry:</b> Clear | <b>VOC (as packaged, maximum, less water and exempt solvents):</b> | 6.12 lbs/gal or 734 g/L          |
| <b>Solids % by Vol.:</b>        | 8 % (Theoretical)                          | <b>VOC(emitted):</b>   | 6.12 lbs/gal or 734 g/L          |
| <b>Solids % by Wt.:</b>         | 10 % (Theoretical)                         | <b>Lbs. VHAPs / Lbs. Solids:</b>                                   | 0.14                             |
| <b>Weight / Gal.:</b>           | 6.77 lb                                    | <b>Flash Point (PMCC):</b>   | 29° C / 84° F                    |
| <b>Viscosity 23°C / 73°F:</b>   | #4 Ford: Thixotropic                       | <b>Photo chemically Reactive:</b>                                  | Yes                              |
| <b>Viscosity 23°C / 73°F:</b>   | DIN 4: Thixotropic                         | <b>Shelf Life:</b>   | 1 year (at 15-25° C / 59°-77° F) |
| <b>Theoretical Coverage:</b> NA |  |  |                                  |

**MIXING / APPLICATION:**

**Working Temp:** >18° C, 65° F substrate, coating and air  
**Hardener:** NA  
**Catalyzation:** NA  
**Pot Life:** 1 year (at 15-25°C / 59-77°F)  
**Mixing:** Mix well before use  
**Sealer:** Can be used over recommended Becker Acroma nitrocellulose and acid cured sealers and topcoats.  
**Reducer:** Mineral Spirits may be used, but will impact application characteristics including open time.  
**Application:** May be applied by spraying, wiping, brushing, or hand padding as a glaze over recommended Becker Acroma sealers, wash coats and solid color products.  
**Surface Prep:** Substrate should be clean and free of grease and oil. Moisture content of the wood should be between 6%-8%. Sand with 150 grit on open grain wood and 180 grit on closed grain wood.  
**Use Directions:** For interior use only. Mix thoroughly before application. Can be used on bare wood as a wiping stain or over a sealer coat as a glaze. Sand sealer coat with 320 grit before applying. Spray on and wipe off excess. Allow two hours to dry before topcoating. Must be topcoated to protect color. Please contact your Becker Acroma sales rep for complete system recommendations.  
**App. Equip.:** Conventional & HVLP Siphon or Gravity Feed and Pressure Pot Systems.  
**Tinting:** Can be tinted with Chroma Chem 844 / 824 / 866 colorants, and Arti™ pigments to a maximum of 20%, and Arti™ dyes to a maximum of 5%. Prior to application test a sample piece to ensure proper color.

**DRYING TIMES TO SAND / STACK / CURE:**

| Method                | Drying Temp.   | Drying Time (@ 60 % RH and thickness @ 1 mil dry) |
|-----------------------|----------------|---|
| <b>Air Drying</b>     | 20° C / 68° F  | 2 to 3 hours. dry to seal coat                    |
| <b>*Forced Drying</b> | 70° C / 158° F | 30 to 45 min. dry to seal coat                    |

**TESTING:** Due to the wide variety of substrates, surface preparation methods, application methods, and environments, the customer should test the complete system for adhesion, compatibility and performance prior to full scale application.

**FOR INDUSTRIAL SHOP APPLICATION:** Thoroughly review Material Safety Data Sheet (MSDS) for safety information and cautions prior to using this product. For Regulatory compliance data (i.e. VOC, HAPS, etc.), obtain an Environmental Data Sheet (EDS) prior to using the product. A MSDS and/or EDS is available from your local distributor or representative. Please direct any questions or comments to 1-800-524-5979.

**NOTE:** Product Data Sheets are periodically updated to reflect new information relating to the product. It is important that the customer obtain the most recent Product Data Sheet for the product being used. The information, rating, and opinions stated here pertain to the material currently offered and represent the results of tests believed to be reliable. However, due to variations in customer handling and methods of application which are not known or under our control, The Sherwin-Williams Company cannot make any warranties as to the end result. Becker Acroma is a brand of The Sherwin-Williams Company.