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# **Product Information (PI) Sheet**

**Product: WoodSong II Dye Concentrates** 

Code(s):

|   | WS2 DC1 | WS2 DC2 | WS2 DC3 | WS2 DC4 |
|---|---------|---------|---------|---------|
| • | Green   | Blue    | Yellow  | Orange  |
|   | WS2 DC5 | WS2 DC6 | WS2 DC7 |         |
|   | Red     | Black   | Brown   |         |

**Description:** WoodSong II Dye Concentrates are based on the same dye that is currently used in

the WoodSong II Microton Stains except the concentration of dye in solution is much greater. These dyes can be added to all M.L. Campbell stain bases to achieve deeper colors of stains. They can also be added to all M.L. Campbell Clear

coats (except Waterborne) to make shading lacquers.

**Uses:** WoodSong II Dye Concentrates are designed to be used as part of the tint system.

These products can also be used in WS2NB4 WoodSong II NGR Stain Base or

Acetone to make a spray stain.

Other

WoodSong II High Performance Spray & Wipe Stains. M.L. Campbell sealers and

**Products:** finish coat lacquers.

| Physical Properties (packaged) |                     |  |
|--------------------------------|---------------------|--|
| Weight per Gallon:             | 6.8 lbs. – 7.4 lbs. |  |
| % Solids - by Weight:          | 10 – 15             |  |
| % Solids - by Volume:          | 2.0 – 9.0           |  |
| Flash Point (PMCC):            | -4 °F               |  |
| Packaged VOC:                  | 0                   |  |
| Photochemically Reactive:      | No                  |  |

### **Equipment Clean Up**

- Use Standard Lacquer Thinner or Fast Reducer VOC Exempt to clean up all equipment.
- Dispose of dirty solvent and cleaning rags in a safe and approved manner.
- Solvent or lacquer-soaked rags should be stored in water-filled closed containers prior to disposal.

| Packaging/Shipping |         |  |
|--------------------|---------|--|
| Available Units:   | Gallons |  |

## Shelf Life and Storage

- Store in a cool dry area in the original sealed containers.
- Do not store around any source of flames or sparks.
- Spills should be cleaned up with non-sparking tools and inert absorbent material.

| DOT Classification |           |         |  |  |
|--------------------|-----------|---------|--|--|
| Flammable Liquid   | Red Label | UN 1263 |  |  |

| B/L Description |         |   |       |  |  |
|-----------------|---------|---|-------|--|--|
| Paint           | UN 1263 | 3 | PG II |  |  |

#### Caution

- THESE PRODUCTS ARE DESIGNED FOR SHOP APPLICATION AND PROFESSIONAL USE ONLY.
- Use only after all safety information is understood.
- Refer to the Material Safety Data Sheet (MSDS) for additional information.

#### **Testing**

Due to the wide variety of substrates, surface preparation methods, application methods, and environments, customers should test the complete system for adhesion and compatibility under their conditions prior to full-scale application.

#### **Notes**

The information, rating, and options stated here pertain to the material currently offered and represent the results of tests believed to be reliable. However, due to variations in customer handling and methods of application that are not known or under our control, M.L. Campbell cannot make any warranties as to the end result. *Thank you for using M.L. Campbell Wood Finishing products*.