

Product Information (PI) Sheet

Product: Vintage Alkyd Glaze

Code(s): N220 30

Description: Vintage Alkyd Glaze is a HAPs Compliant easy wiping glaze developed to add color depth to three-dimensional surfaces. This glaze formula is designed to create hang-up in decorative wood profiles, imitate aging and provide other decorative patterns on interior wood surfaces. Vintage Alkyd Glaze exhibits excellent workability as well as fast and easy recoating.

Uses: Vintage Alkyd Glaze is designed to develop color depth and an antique look when used on sealed interior wood surfaces. Vintage Alkyd Glaze must be topcoated to protect coating system.

Other MLC Products: Vintage Alkyd Glaze can be used over a variety of MLC clear sealers, clear topcoats and sealed pigmented coatings. To extend open time (workability) of Vintage Alkyd Glaze, it is recommended to remove excess glaze from sealed surfaces using a cotton rag dampened with mineral spirits. DO NOT USE N22032 Vintage Glaze Extender.

Physical Properties (packaged)

Weight per Gallon:	7.05 lb/gal +/- 0.2
Viscosity - Ford #4 at 77°F/25°C:	11-15 seconds
% Solids - by Weight:	28.8 ± 2.0
% Solids - by Volume:	23.1 ± 2.0
Flash Point (PMCC):	104 F
Packaged VOC:	601g/l (5.01lb/gal) ± 5%
Photochemically Reactive:	No

Surface Preparation

New Work:	Remove any dirt, grease or other contamination and sand as required. If desired, apply WoodSong II stain as directed by the M.L. Campbell Product Information (PI) Sheet, prior to finishing.
Old Work:	Strip old finishes completely and remove all contaminants from the surface. Make sure surface is dry. Finish as new work.

Tinting

Colors can be matched by tinting Vintage Alkyd Glaze with M.L. Campbell IC800 series colorants. The glaze is supplied as a clear tint base and a maximum of 10 oz. of industrial colorant or 5% by weight of the dye concentrates per gallon of glaze can be added. Colors in the MLC tint system that require a clear tint base may be matched by using the MLC Lacquer Tinting Formula Book. In addition, twelve popular glaze color formulas have been developed and are shown on the MLC Glaze sell sheet. Note the Vintage Alkyd Glaze may not tint exactly like the Traditional Glaze.

Mixing

Always mix or shake Vintage Alkyd Glaze thoroughly prior to application.

Application Procedure

Vintage Alkyd Glaze should be applied over a clear sealer or a sealed pigmented base coat. To extend open time (workability) of Vintage Alkyd Glaze or to remove excess glaze for a clean wipe appearance, it is recommended to use a clean lint free cotton rag dampened with mineral spirits to remove glaze. Allow glaze to dry 1 hour minimum and then recoat with clear topcoat(s). The total glaze system should be top coated within 12 hours of sealer or base coat application. Otherwise, sand between coats using 280-320, Fre-cut (no fill) type sandpaper.

Refer to spray equipment suppliers recommendations for fine lacquer atomizing spray guns, air caps, and fluid needles. Note: Hot spray application is not recommended. If hot spray equipment is used, temperature settings should never be over 110°F or 43° C.

Equipment Clean Up

- Use lacquer thinner or Fast Reducer VOC Exempt VC16936 to clean up all equipment.
- Dispose of dirty solvent and cleaning rags in a safe and approved manner.
- Solvent or lacquer-soaked rags should be stored in water-filled, closed containers prior to disposal.

Drying Time (at 77°F or 25°C)

1 hour minimum

Packaging/Shipping

Available Units: Quarts and Gallons.

Shelf Life and Storage

- 3 years

B/L Description

Flammable Liquid

Red Label

UN1263 Paint

UN1263

PG II

Caution

- **THESE PRODUCTS ARE DESIGNED FOR SHOP APPLICATION AND PROFESSIONAL USE ONLY.**
- Use only after all safety information is understood.
- Refer to the Material Safety Data Sheet (MSDS) for additional information.

Testing

Due to the wide variety of substrates, surface preparation methods, application methods, and environments, customers should test the complete system for adhesion and compatibility under their conditions prior to full-scale application.

Notes

The information, rating, and options stated here pertain to the material currently offered and represent the results of tests believed to be reliable. However, due to variations in customer handling and methods of application that are not known or under our control, M.L. Campbell cannot make any warranties as to the end result. *Thank you for using M.L. Campbell Wood Finishing products.*