SOLID SURFACE FINISHING

STEP ONE

Finishing seams or level repair areas with Abranet

Use Abranet P120 grit (125 micron) abrasive (dry), to remove surface defects or repair areas.

6" Disc	Grit
A9A241120	120

STEP TWO

Surface preparation with Abranet

Use Abranet P180 grit (82 micron) to P240 (60 micron) abrasive (dry) to remove scratches and prepare for final surface finishing.

6" Disc	Grit
A9A241180	180
A9A241240	240

STEP THREE

Final finishing with Abralon

Use <u>Abralon</u> 360 grit (A8A241360) for a matte finish. For a satin finish continue with 1000 grit (A8A2411000). For a semi-gloss finish, continue with 4000 girt (A8A2414000). For a gloss finish, use Polarshine A12 (AMMA121L) and wool pad (AMPADBU7 & AMPADLW75).

Remember to wipe the surface clean between steps to prevent contamination scratches.

Abralon may be used dry, or with a water mist for lubrication. Best results for high gloss finishes are achieved when Abralon is used wet.

6" Disc	Grit
A8A241360	360
A8A2411000	1000
A8A2414000	4000

Polarshine Polish : AMMA121L Microfiber Cloth: A9915B

Lamb wool: AMPADBU7 & AMPADLW75