Low Emissions, Pursue LEED® rated projects with 3M^m Adhesives that are GREENGUARD^m Certified. High Standards,



GREENGUARD Certified . . . and much more

3M has been developing a wide variety of high solids/low-VOC adhesives for more than 40 years. Today, 3M has six adhesives that have been certified to the GREENGUARD Children & Schools[™] standard—the highest level of indoor air quality certification offered by the GREENGUARD Environmental Institute.

And to make sure 3M "green" adhesives deliver the performance you need, 3M technical experts are available to work with your manufacturing engineers. So when you go with 3M adhesives, you get not only a complete line of green products, but also comprehensive service and support to help make going green easier.



3M[™] Adhesives that are GREENGUARD Indoor Air Quality Certified[®] include:

- 3M[™] Scotch-Weld[™] Cylinder Spray Adhesive 94CA—conveniently packaged, low-VOC, solvent-based contact adhesive for laminating
- 3M[™] Fastbond[™] Pressure Sensitive Adhesive 4224NF—pressure-sensitive water-based adhesive for foam, fabric and carpeting

Other low-emitting high-solid bonding products

- 3M[™] Fastbond[™] Contact Adhesive 2000NF—immediate-bonding water-based contact adhesive for laminating
- 3M[™] Fastbond[™] Foam Adhesive 100—fast-setting water-based adhesive for foam bonding
- 3M[™] Fastbond[™] Insulation Adhesive 49—fast-setting, pressuresensitive water-based adhesive for lightweight bonding
- 3M[™] Fastbond[™] Contact Adhesive 30NF/30H—the industry standard in water-based contact adhesives

Product Category	Descriptor	Green Element
3M [™] VHB [™] Tapes	Pressure-sensitive tape to bond and seal	100% solids
3M [™] Scotch-Weld [™] Structural Adhesives	High-strength, two-component assembly adhesives	Low VOC, meets SCAQMD Rule 1168
3M [™] Rite-Lok [™] Adhesives	Maintenance and repair, thread locking adhesives, assembly, pipe sealants, gasket makers and instant adhesives	Low VOC, meets SCAQMD Rule 1168
3M [™] Scotch-Weld [™] Hot Melt Adhesives	Fast-setting assembly adhesives	100% solids
3M [™] Scotch-Weld [™] Polyurethane Reactive Adhesives	Fast-setting structural assembly adhesives	100% solids
3M [™] Aerosol Adhesives	Conveniently packaged spray adhesives	Low VOC, meets SCAQMD Rule 1168
3M [™] Scotch-Weld [™] Sealants	High-performance polyurethane adhesives and sealants	Low VOC, meets SCAQMD Rule 1168

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