



L LENGTH TOLERANCE	$\leq 5/8"$	+ 0	- 0.03
	$> 5/8"$ to $\leq 1-1/2"$	+ 0	- 0.05
	$> 1-1/2"$ to $\leq 2-3/4"$	+ 0	- 0.06
	$> 2-3/4"$	+ 0	- 0.09

S THREAD LENGTH	$< 1"$	Full Thread
	$\geq 1"$	2/3 Thread

SCREW	M PUNCH		Q DRIVE DEPTH	A HEAD DIAM.	H HEAD HEIGHT	E BODY DIAM.	D THREAD DIAM.	d ₁ THREAD DIAM.	THREAD PER INCH	TORK INCH/ POUND
# 8	# 2	Min	0.060	0.306	0.105	0.121	0.157	0.138	16	39
		Max	0.075	0.322	0.115	0.126	0.168	0.146		

Date: 16 mai 2017

Done by: P.B.